



An Introduction to Open Building: Harnessing industry for a dynamic and people- centered built environment

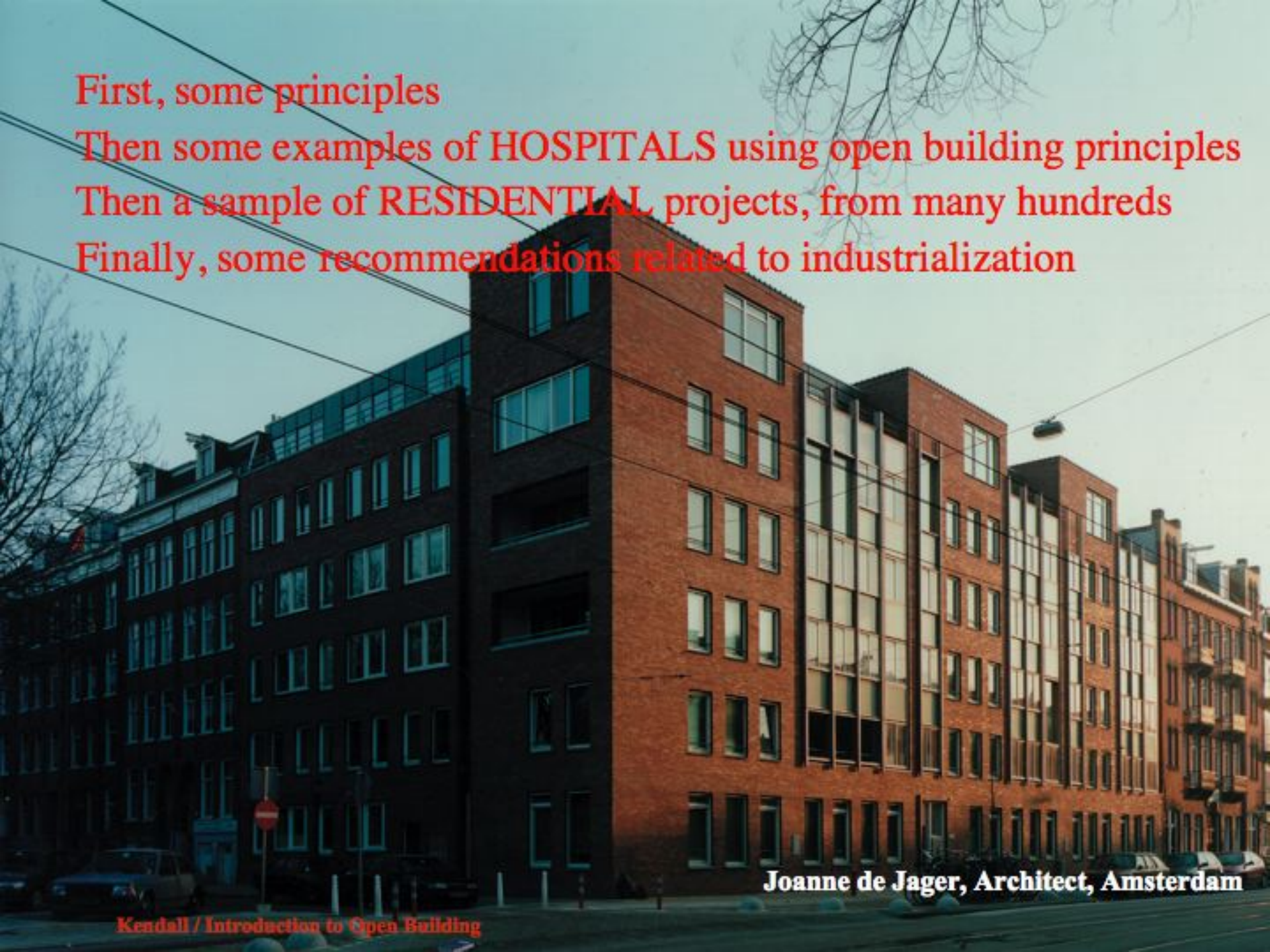
**Stephen Kendall, PhD
Professor of Architecture
Director, Building Futures Institute
Ball State University, USA**

First, some principles

Then some examples of HOSPITALS using open building principles

Then a sample of RESIDENTIAL projects, from many hundreds

Finally, some recommendations related to industrialization

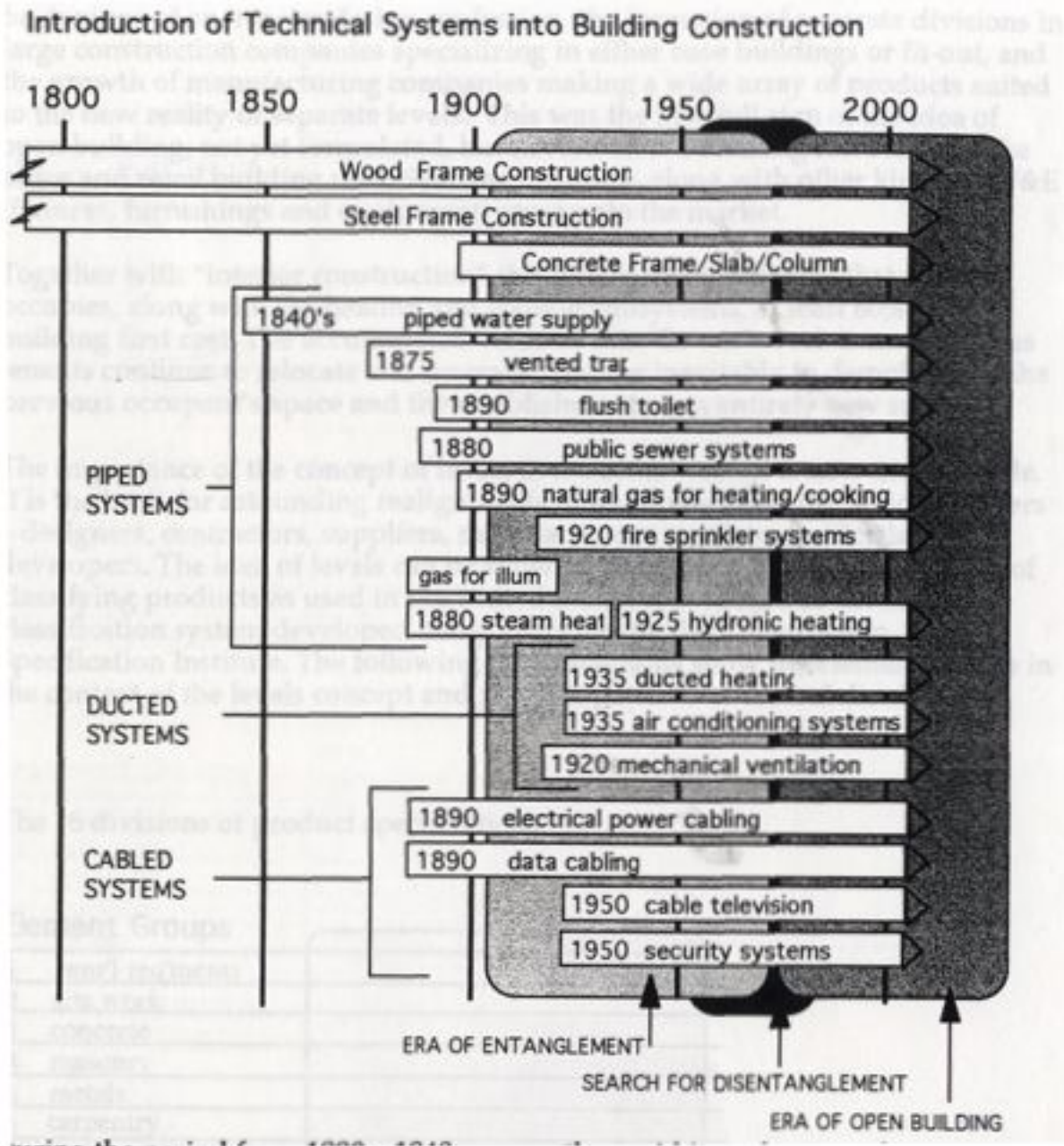


Joanne de Jager, Architect, Amsterdam

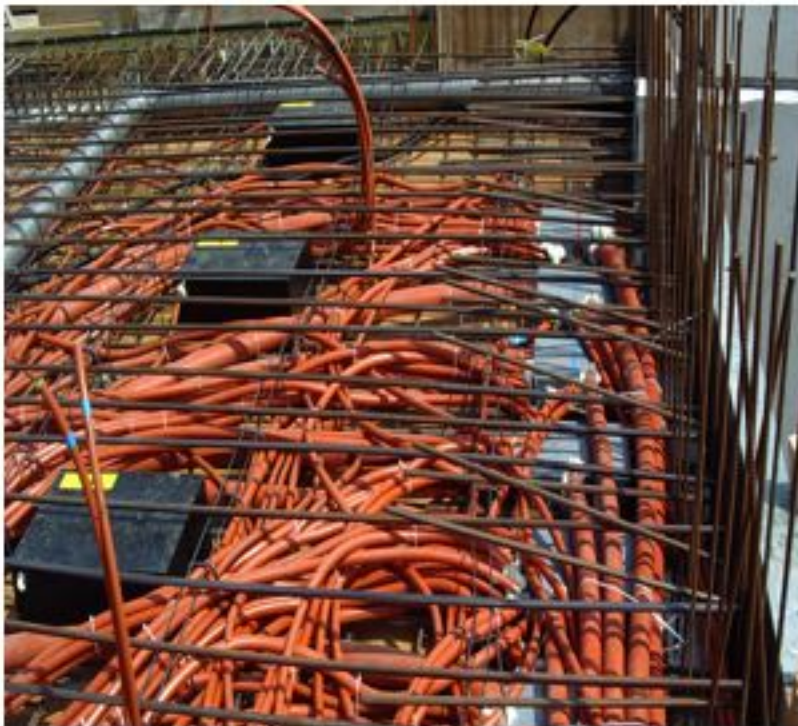
What is Open Building?

A technical way of explaining..

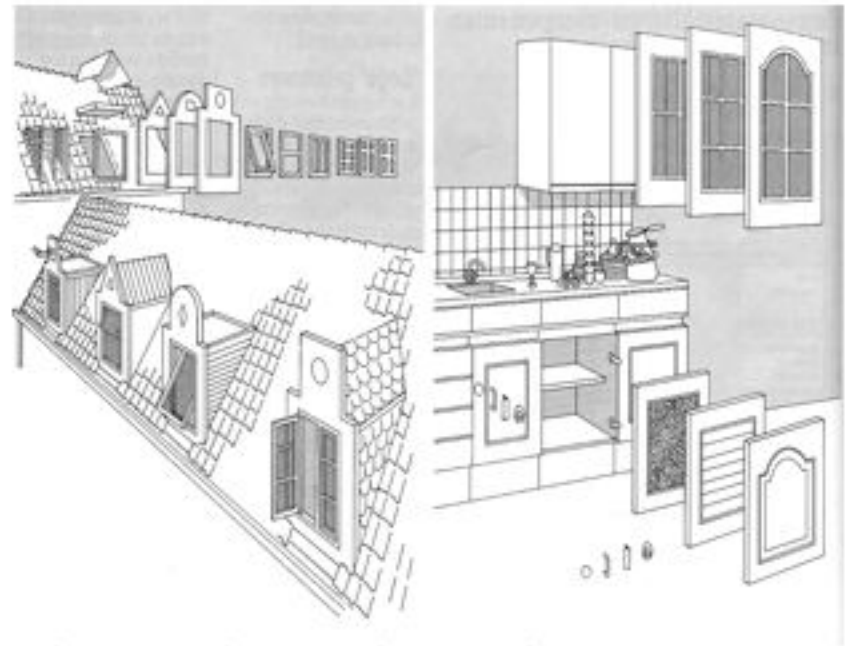
...buildings are composed of many thousands of parts...



Avoiding the entanglement in this picture is important



Interface conditions should allow alternative products to replace one another...



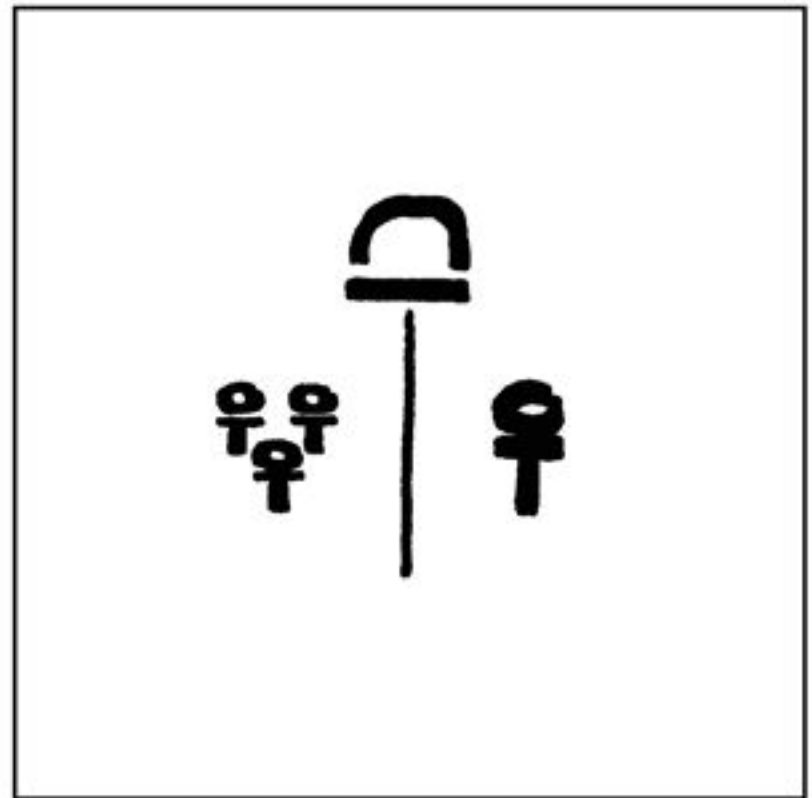
This is the technical or “flexibility” aspect of open building...

The second point concerns distribution of responsibility...

CONTROL is always distributed...
...but who controls which parts?

INDIVIDUAL USERS must be able to exercise control... but of what parts and spaces?

COMMUNITY is responsible for.....what parts and spaces?



From HABRAKEN: "ABC's of Housing"

**Control also has a lot to do
with the control of space...**

...territorial control....

**This is important to human
beings' sense of belonging
and personal responsibility..**



Open building is also about

PERMANENCE and CHANGE

The city is permanent to the
neighborhood

The neighborhood is
permanent to the building

The building is permanent to
the room

The room is permanent to the
furniture...

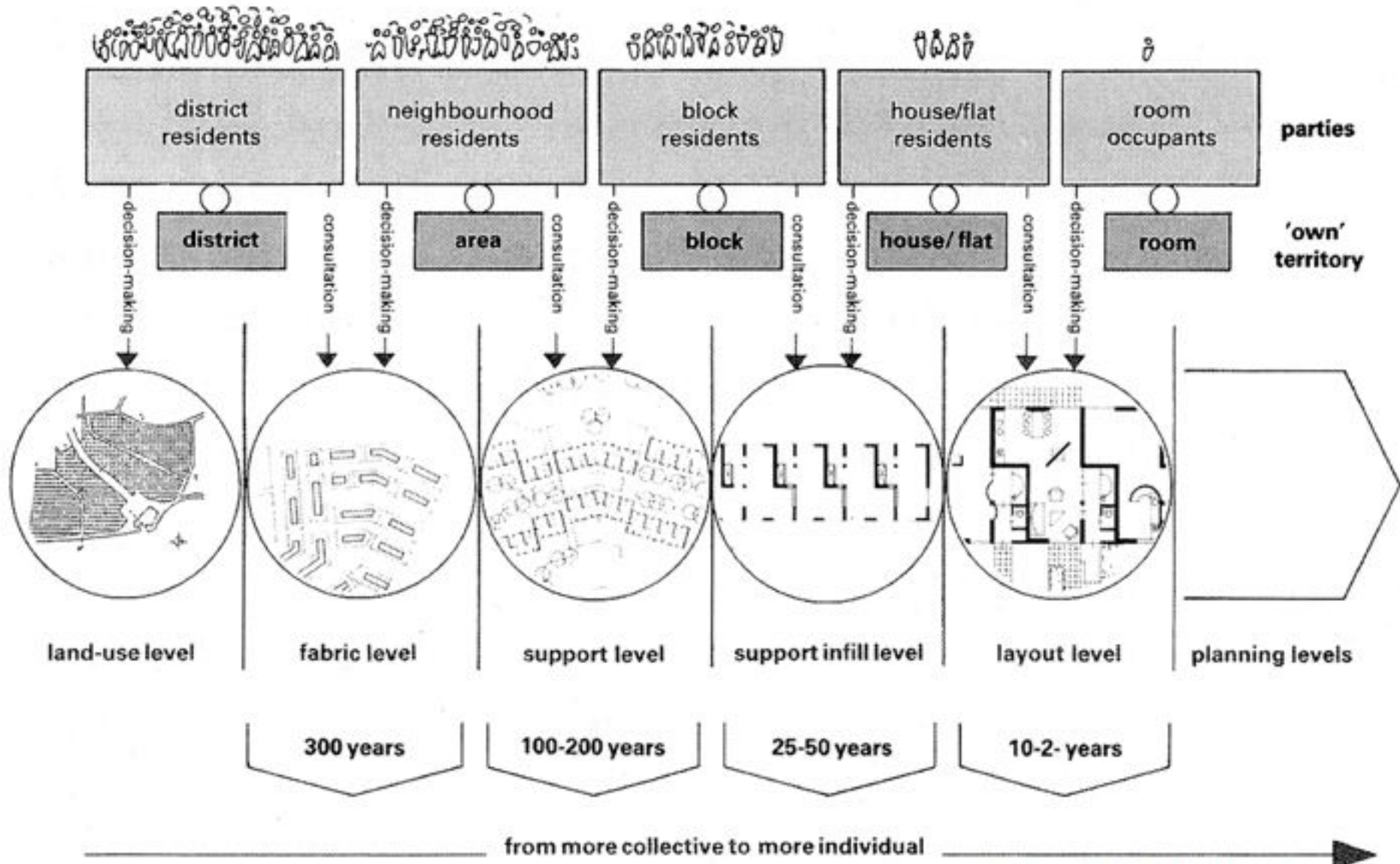


Built environment results from many actions
by many agents over time...

And certainly no one will claim that one
one party designed all of Tokyo!

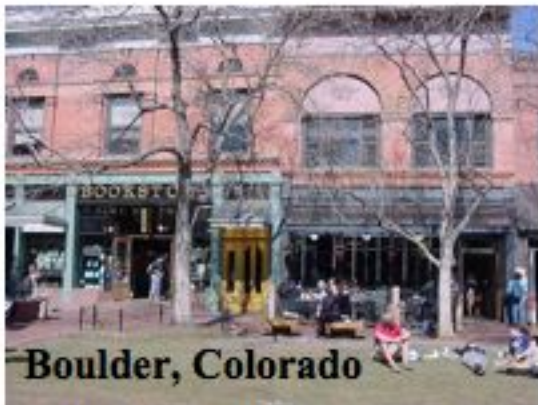
...the built environment is never finished....

Open building distinguishes “LEVELS” of intervention



For example

- *Shopping centers have always balanced permanence and change and distributed design.*
- *The base building is designed by one firm*
- *Shops are designed by specialized interior designers*
- *And are installed by specialized fit-out contractors*

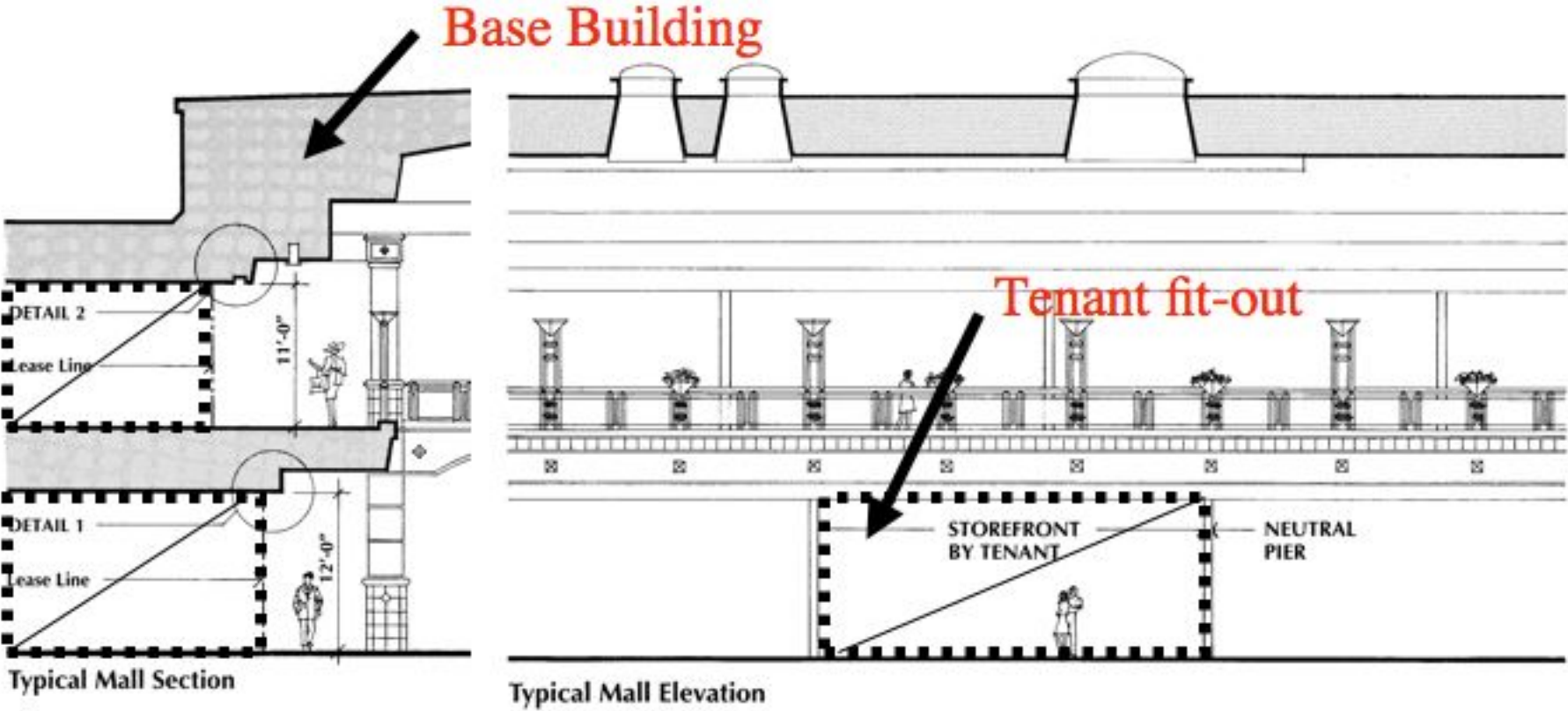


Boulder, Colorado



GUM Department Store, Moscow

Shopping centers are handled in very conventional ways...



Modern office buildings, designed by the best architects.....

- are built for “churn”....
- Inside, tenants have their leased spaces designed by their own architects...
- and finished by specialized fit-out contractors



Tokyo

Hospitals on the Time-Axis



100 years



25 years

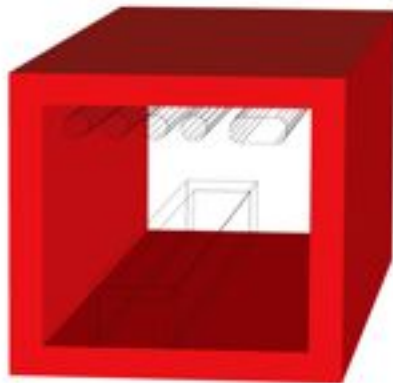


5 years

Long Lifetime
(50 -100 years)

UNCHANGABLE

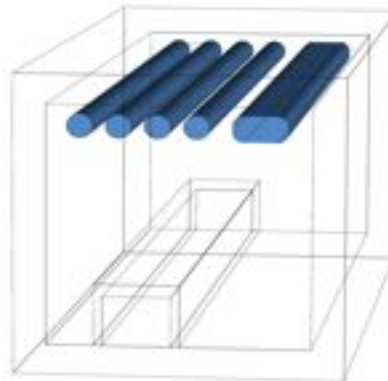
Site development
Supporting structure
Building envelope



Medium Lifetime
(15 - 50 years)

ADJUSTABLE

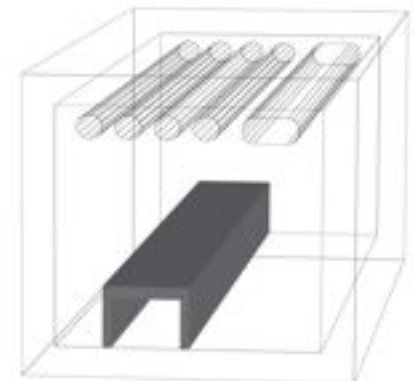
Inner walls, ceilings and
floors, fixed installations
(extensions)



Short Lifetime
(5 -15 years)

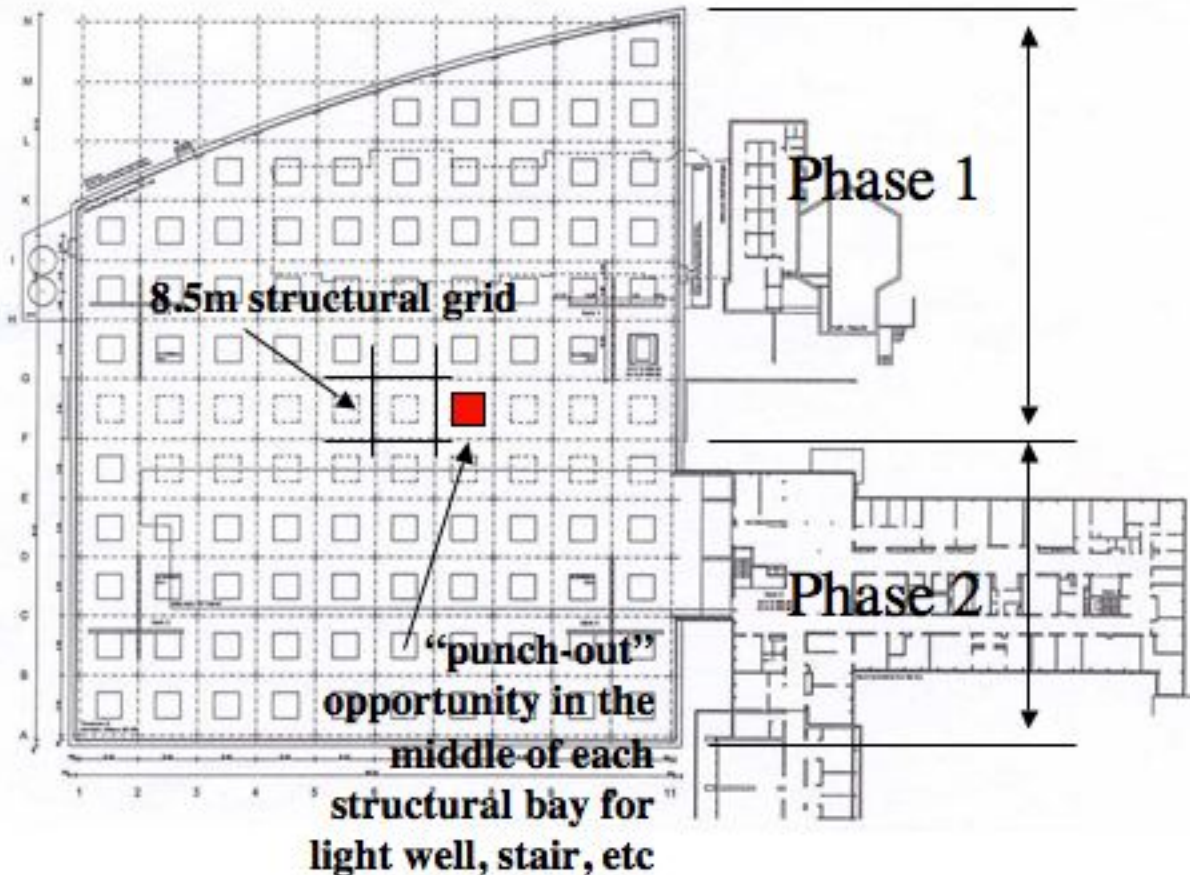
CHANGABLE

Devices, equipment,
furnishings



The Inspital (INO) Project

Bern, Switzerland



Roof of Phase 1



Inside Phase 1 Primary System

The INO Hospital

Bern, Switzerland

Two alternative layouts of a surgery suite in the base building...



Gonda Building / Mayo Clinic

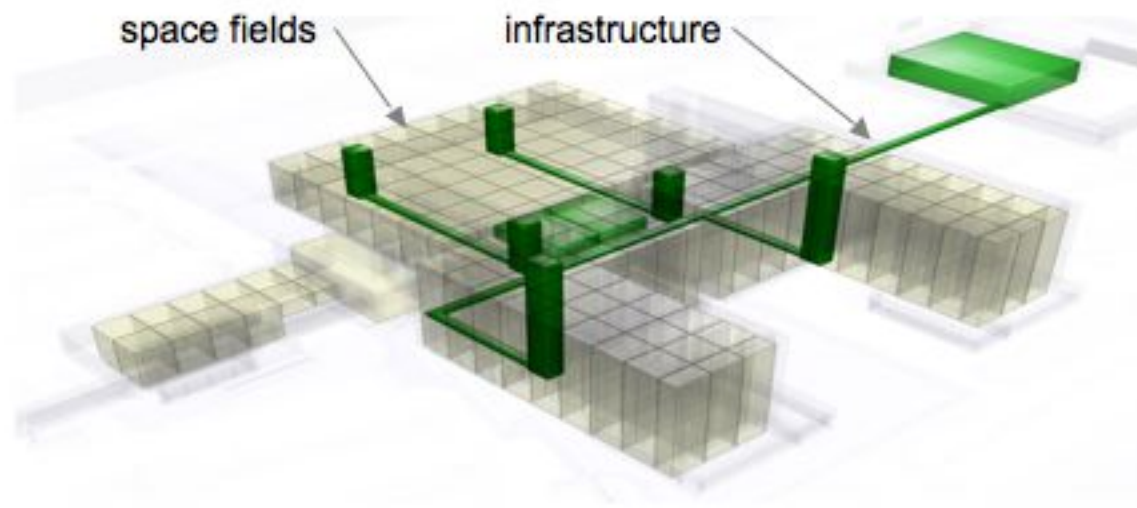
Architects: Ellerbe Becket



A variety of layouts is possible

Banner Estrella / Phoenix

NBBJ Architects



Permanent infrastructure relative to space fields

But what about residential building?



CASES OF RESIDENTIAL OPEN BUILDING...among many hundreds...





In each case, we do well to pay attention to what is in the base building and what is in the infill...

Look at the the façade or external building envelope...where the private and public spheres intersect most obviously...

Hong Kong

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The Banner Building

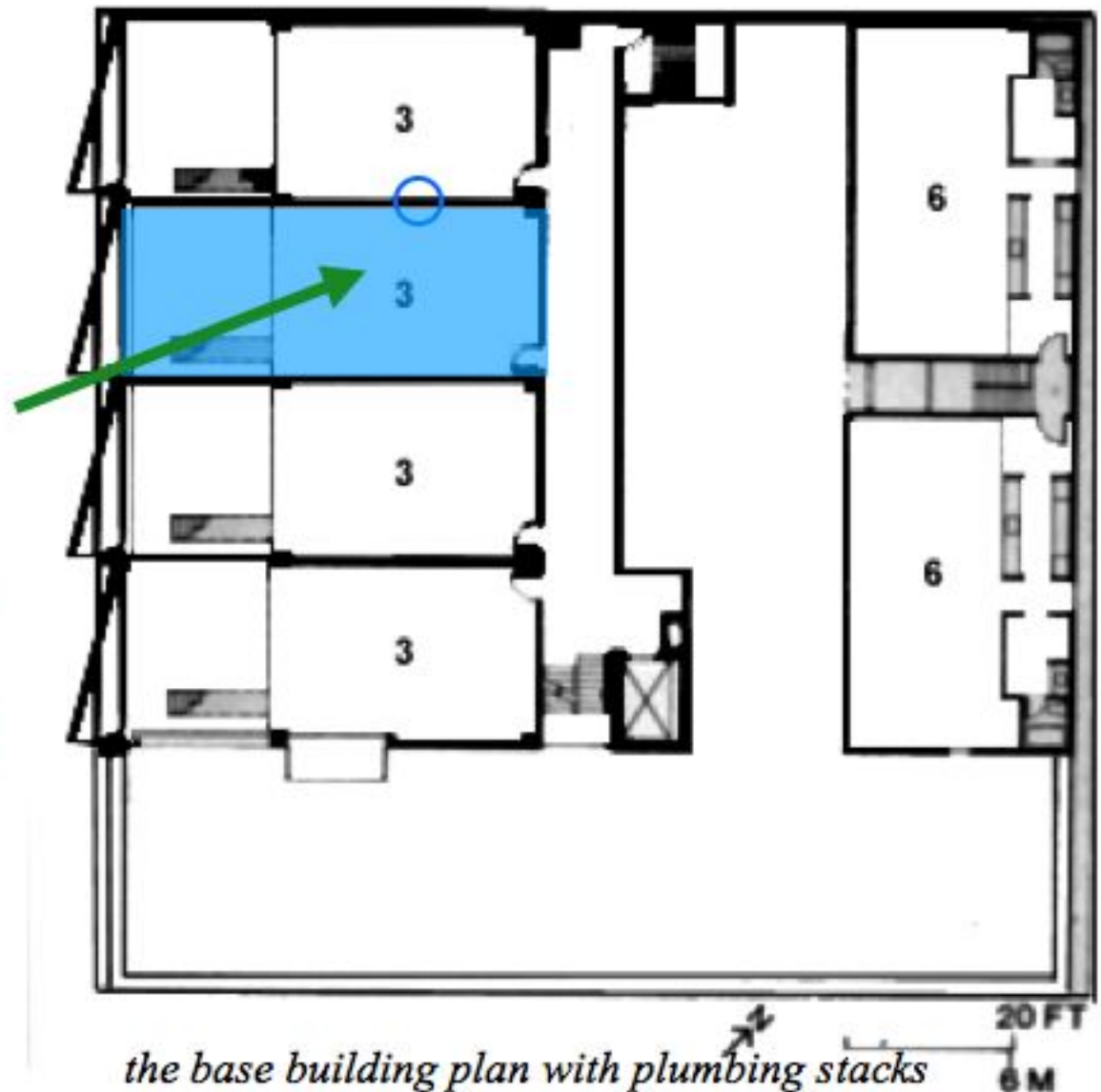
In Seattle, Washington, a developer hired an architect to design an open building for sale.



Copeland/Weinstein, Architects

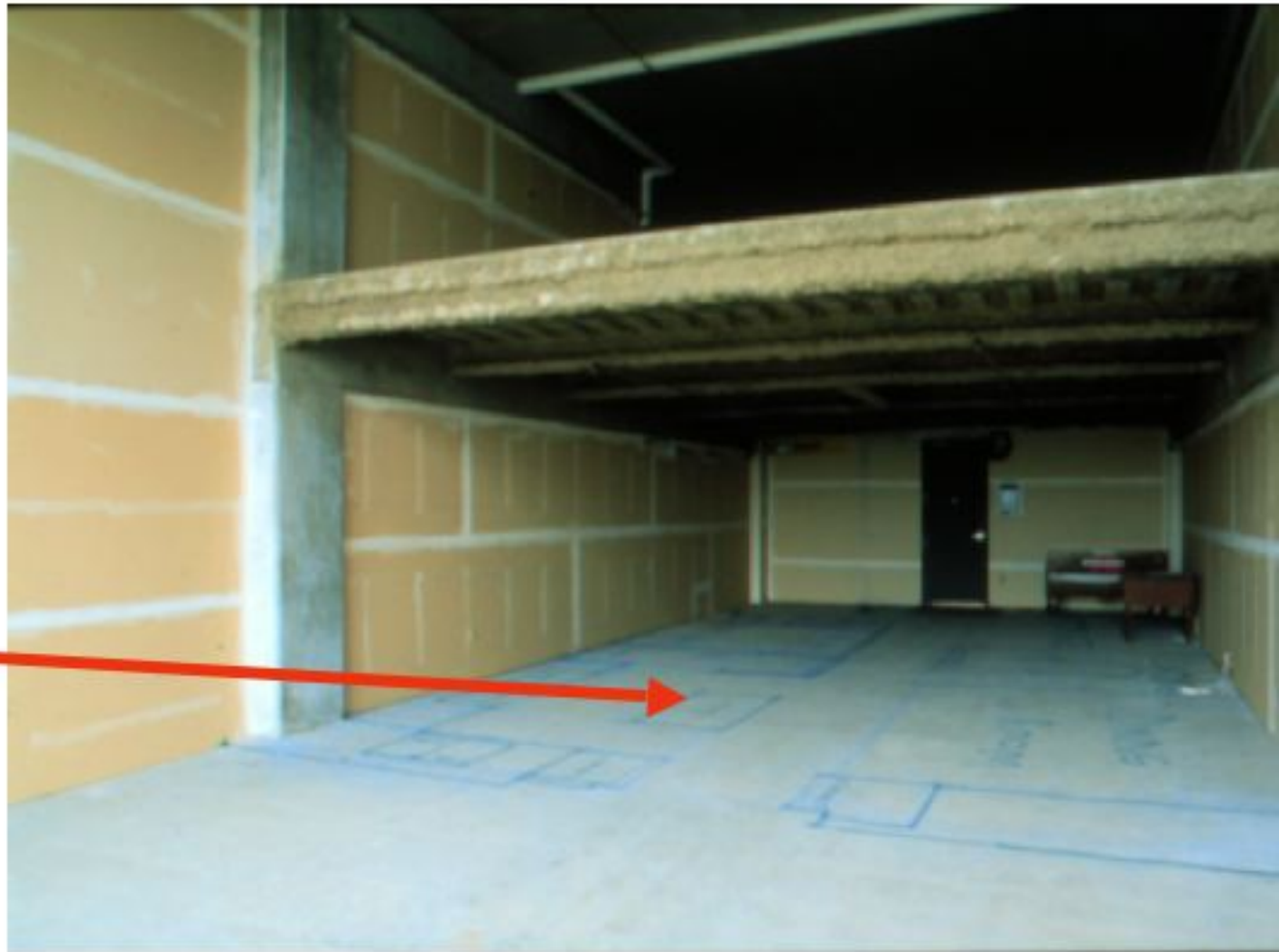
The Banner Building

Each of the 16 units in the building is sold empty...its interior is designed by an architect or interior designer selected by the occupant...



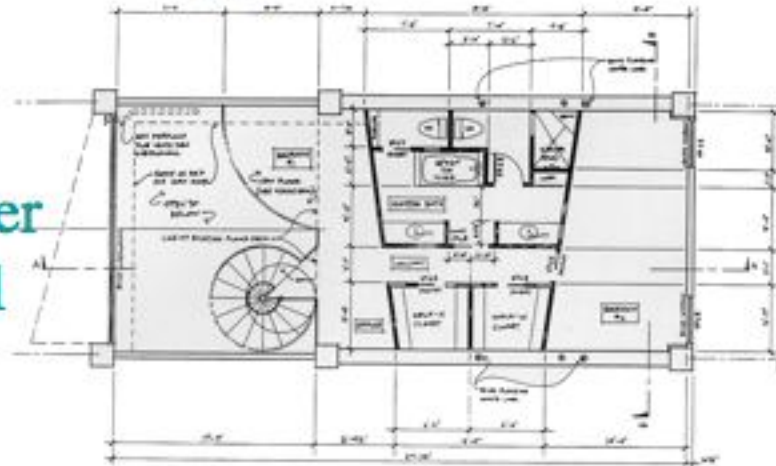
The Banner Building

the empty interior with the layout drawn on the floor...

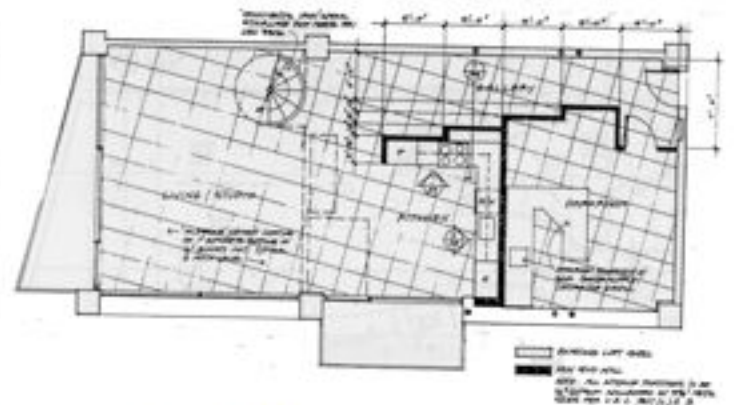
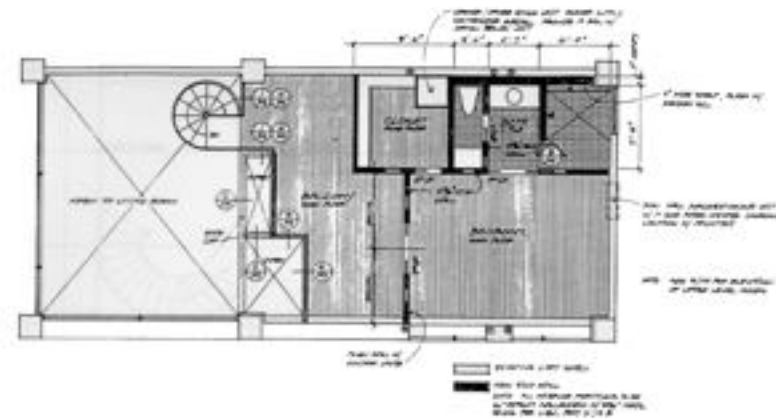
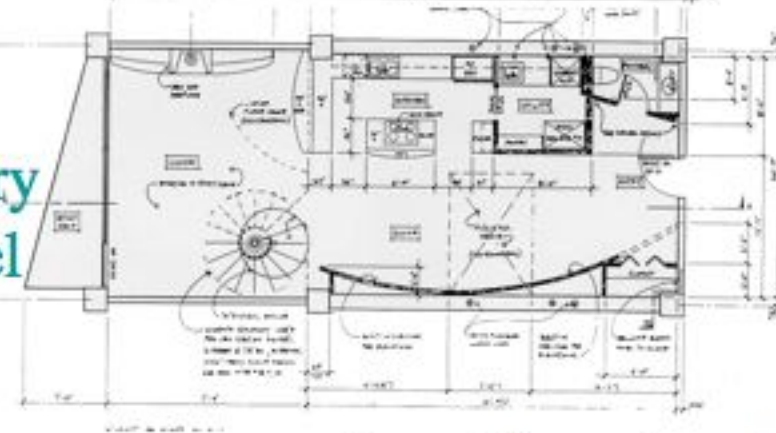


The Banner Building

Upper level



Entry level



two of the custom designed dwellings

The Netherlands

one of the leading incubators

Papendrecht Molenvliet

One of the first large housing projects of this kind was built in Papendrecht, near Rotterdam. It was built in 1977.....



Frans van der Werf, architect

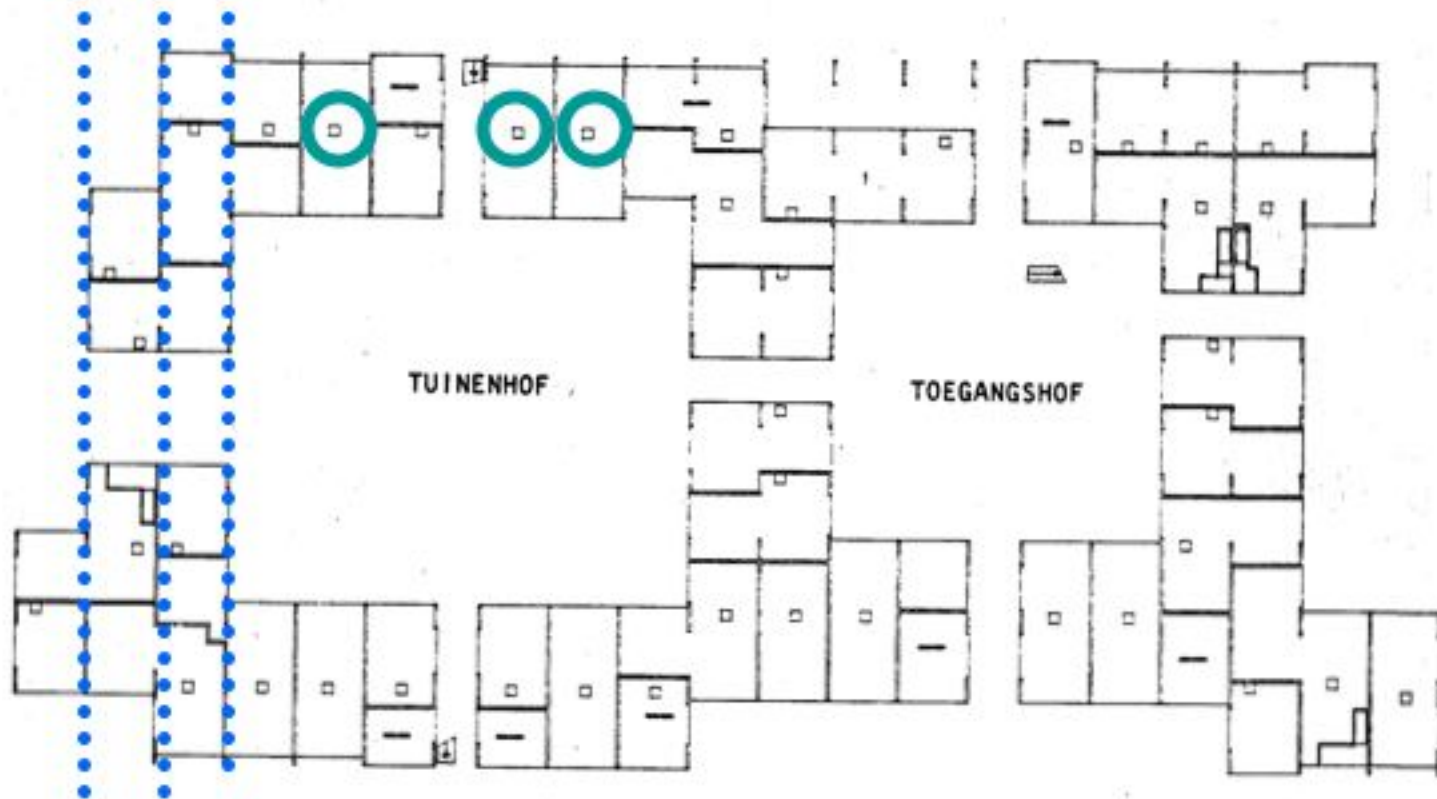
Papendrecht, Molenvliet

123 dwelling units, several offices and shops, and a kindergarten



Papendrecht Molenvliet

SUPPORT STRUCTURE GROUND LEVEL (east side)



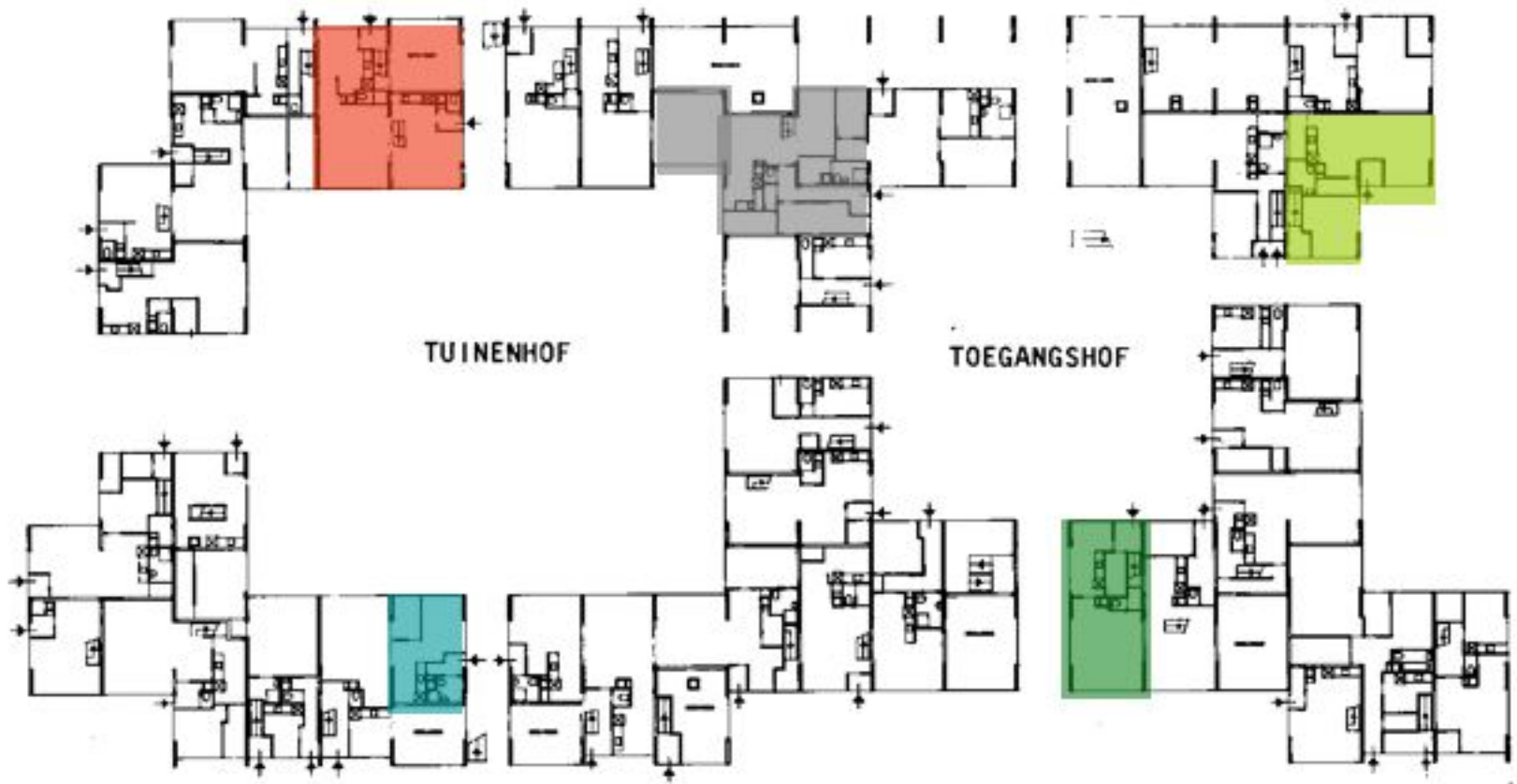
a drawing showing the regularity of the base building and the plumbing stacks

Papendrecht Molenvliet



Tunnel form construction of the base building... and prefabricated façade panels

Papendrecht Molenvliet



the wide variety of dwellings...no two are alike

Papendrecht, Molenvliet



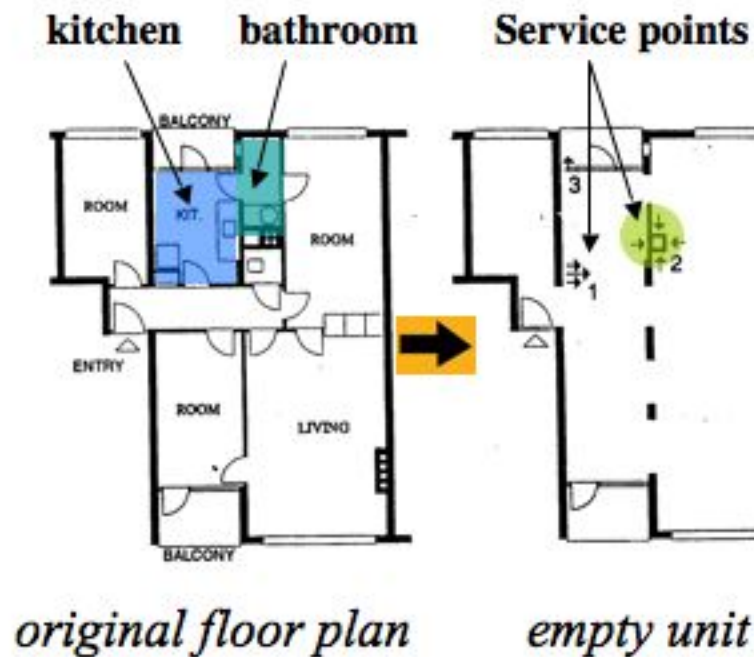
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Patrimoniums Woningen

The project in Voorburg is a good example of open building for rehabilitation.....of a 1960's era neighborhood

Patrimoniums Woningen

Layout menu



What two occupants actually selected for their own units.....

Patrimonium Woningen

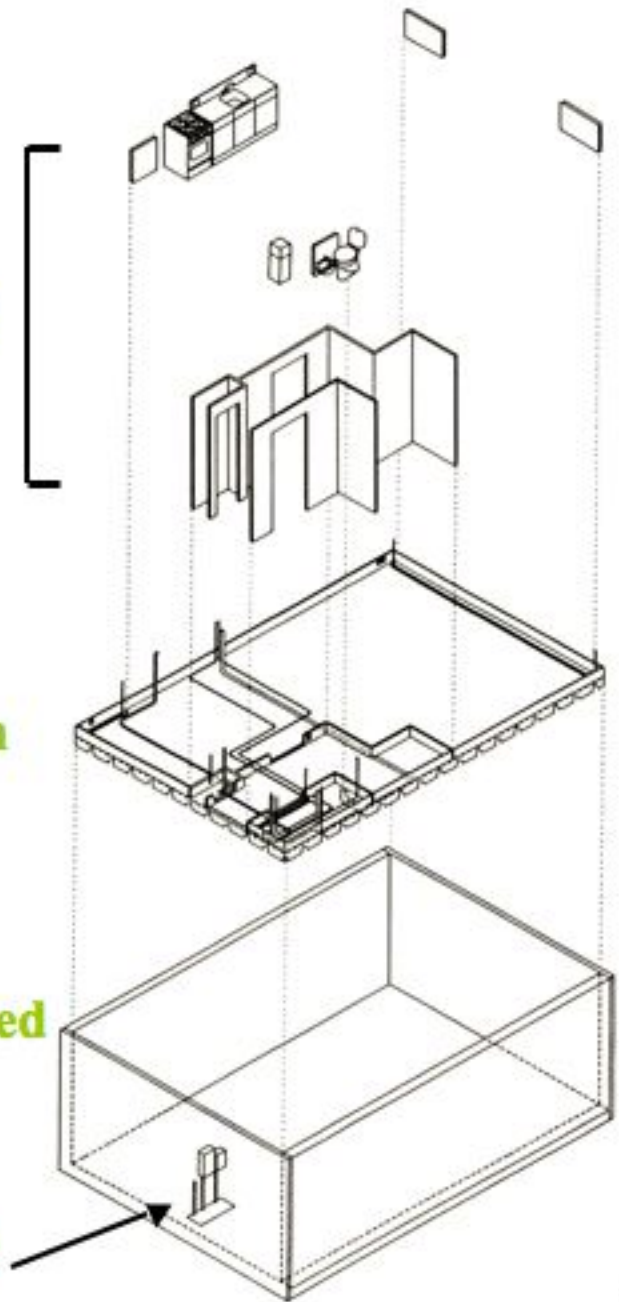
*Matura Infill
Systems, a
company
specializing in
delivering
customized
interiors in a JIT
fashion.....*

Upper system

Lower system

Empty serviced
space unit

service point



Patrimoniums Woningen



the tenants in their future home, making decisions

Patrimoniums Woningen



the Matura fabrication and distribution facility

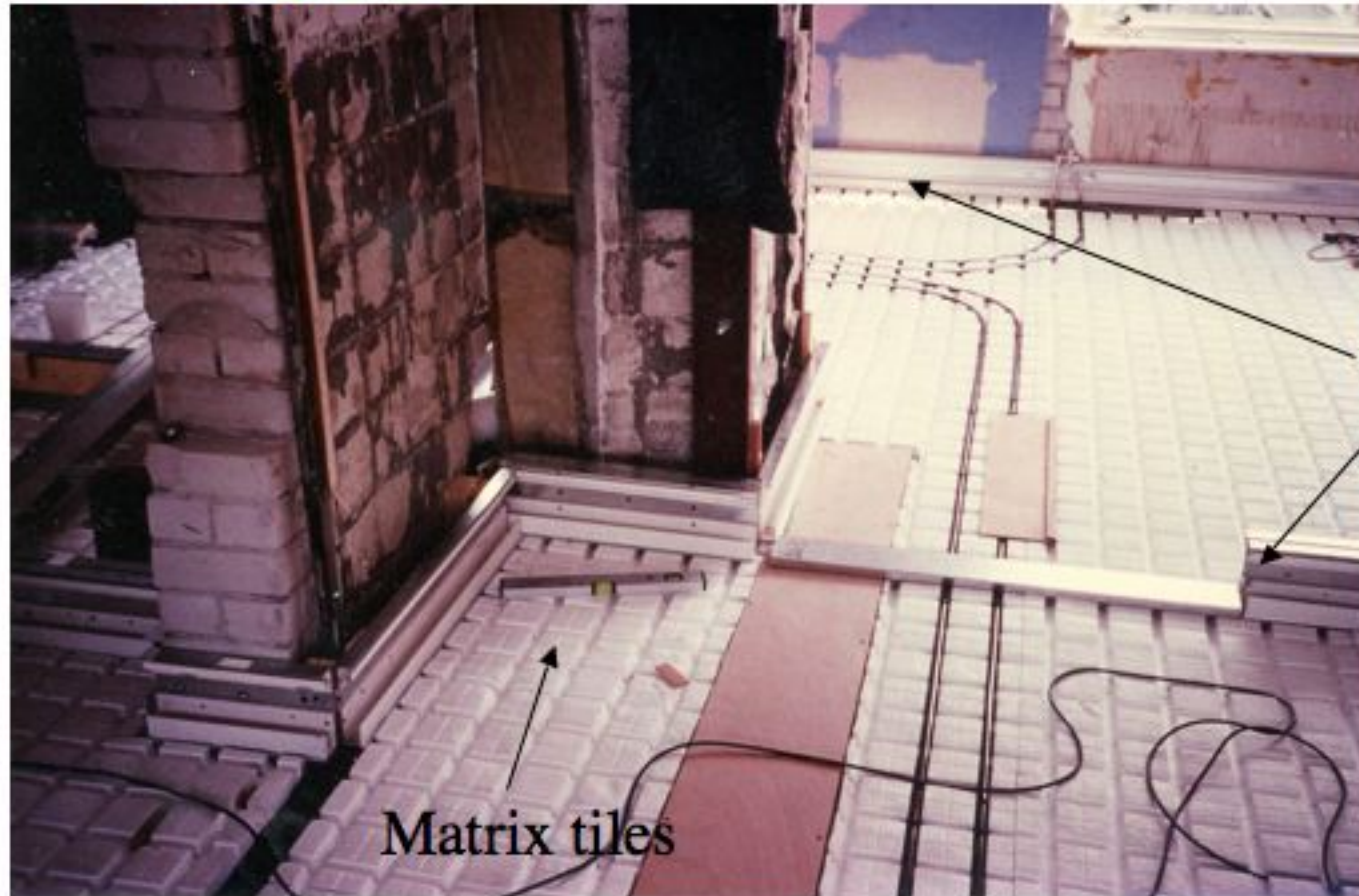
Patrimoniums Woningen



Matura containers being delivered to the site, with everything for one dwelling unit's fit-out, including the worker's on-site work room....

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Patrimoniums Woningen



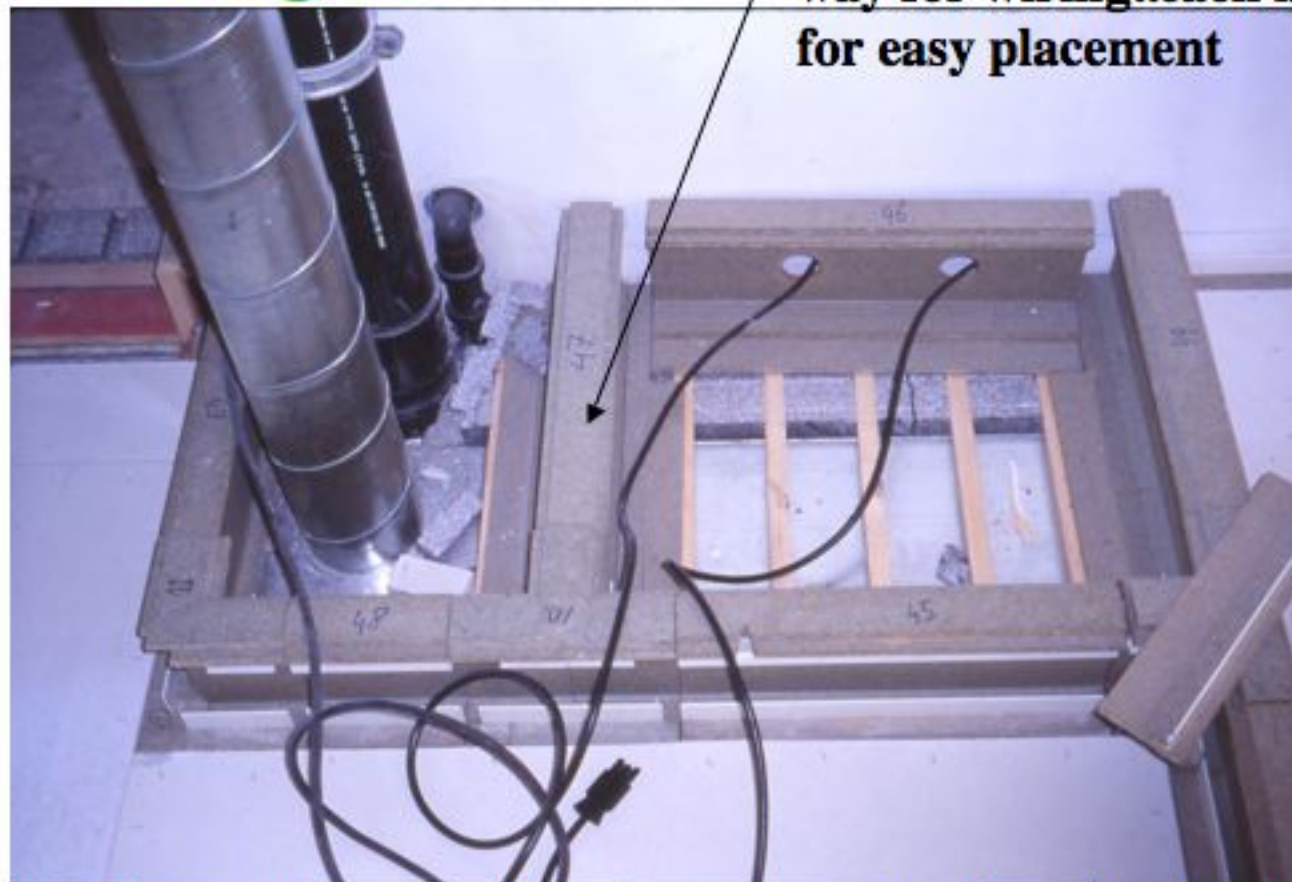
**Base profiles
around the
perimeter of
the space and
under each
partition wall**

Matrix tiles

“matrix tiles” for managing the distribution of piping, as well as to accurately and quickly position the “base profiles” for partitions...

Patrimoniums Woningen

Base profiles also provide a raceway for wiring..each is numbered for easy placement



the “base profiles” on which partitions are placed are precut to exact lengths. WIELAND pre-terminated cabling runs in the base profiles

Patrimoniums Woningen

Matrix tiles are covered, ready for final floor finishes; door frames are hung; partitions painted...



Patrimoniums Woningen



one finished dwelling, a month after the old unit was vacated...

Patrimoniums Woningen



The base building was upgraded....

Patrimoniums Woningen

*The building continues to
undergo gradual improvement.*



Wenswonen

This project was completed in 2002. It's a good example of a private development company wanting to do an open building project.

ieder mens
een woning
naar wens



Wenswonen

...a townhouse development....buyers can choose the volume, façade, floor plans, equipment and finishes of their dwelling.

A custom-designed software system supports this. At each step, the buyer knows the cost.



Wenswonen

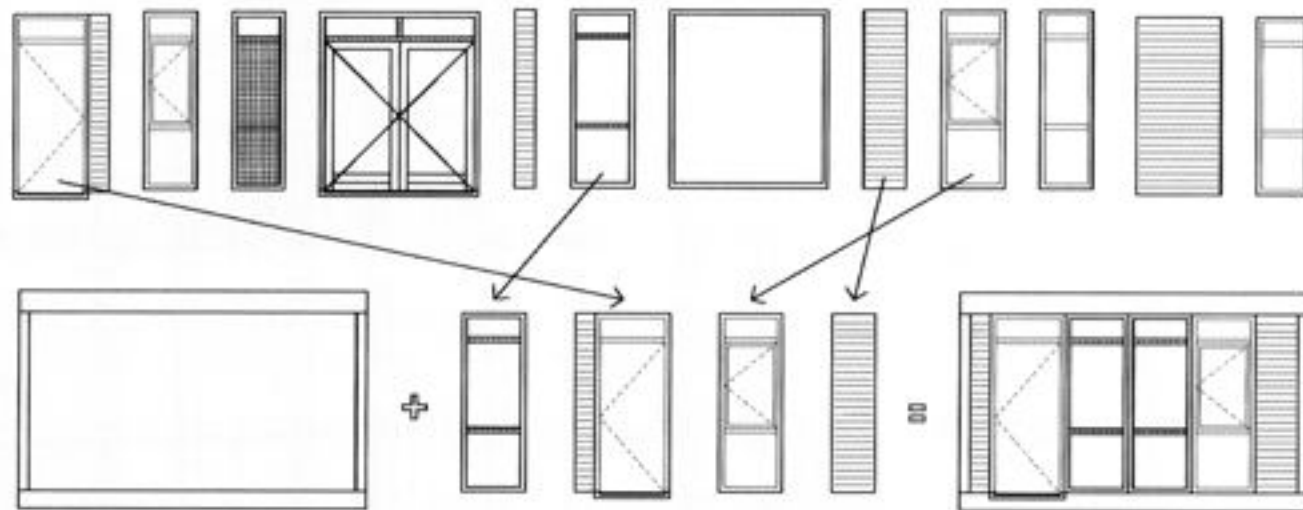
Decisions about dwelling volume include the possibility of adding a room at the back....



Wenswonen

The architects also designed a “library” of façade elements.

Buyers could make their façade design suited to their chosen floor plan...



Variatiemogelijkheden in de gevelindeling

Wenswonen

van den Brink, Architects



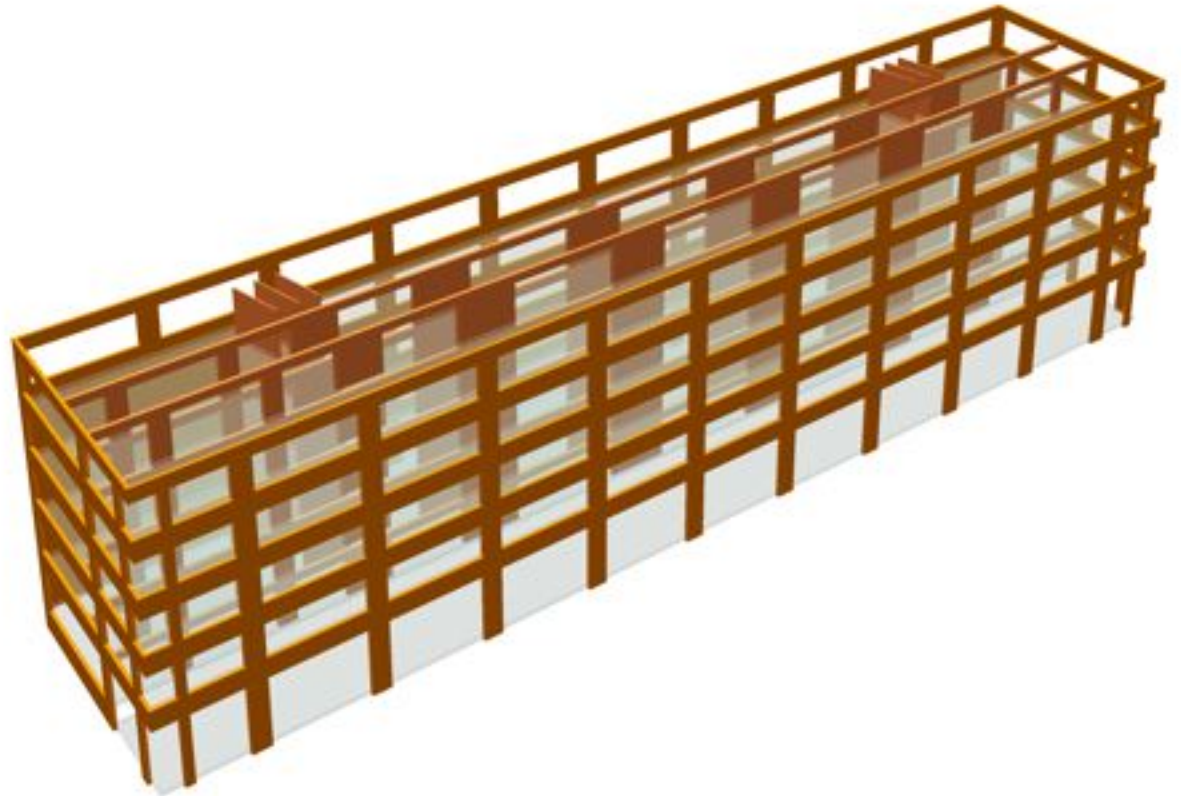
MULTIFUNK, Amsterdam



ANA Architects

MULTIFUNK, Amsterdam

The developer
wanted a multi-
functional
building...



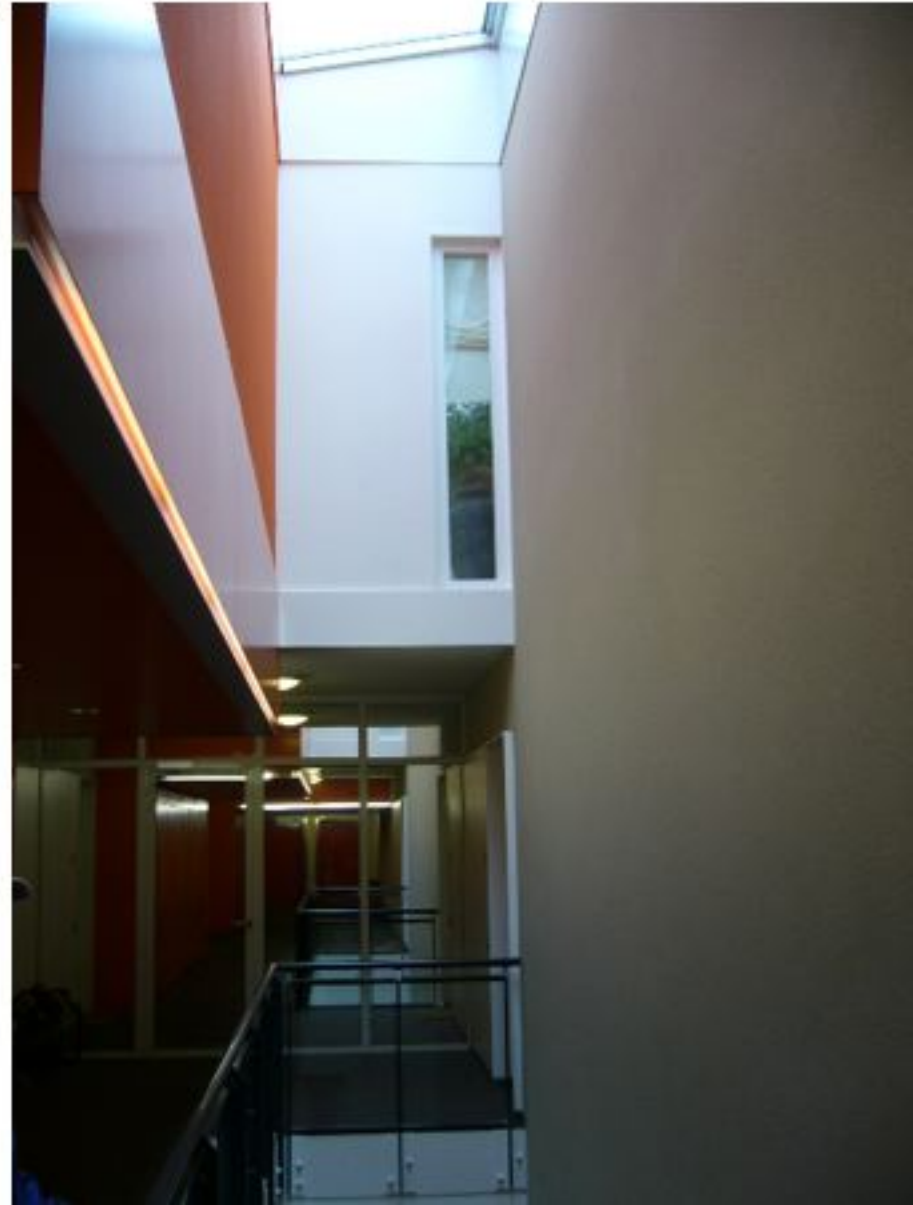
MULTIFUNK, Amsterdam

Already, the building's "openness" has proved useful, allowing changes of function without delays or extra costs.



MULTIFUNK, Amsterdam

The developer is happy because the added capacity of the base building added less than 5% to the total cost of the project.



THE SOLIDS



Baumschlager and Eberle, Architects
Owner: Het Oosten
Development Company: Krystal

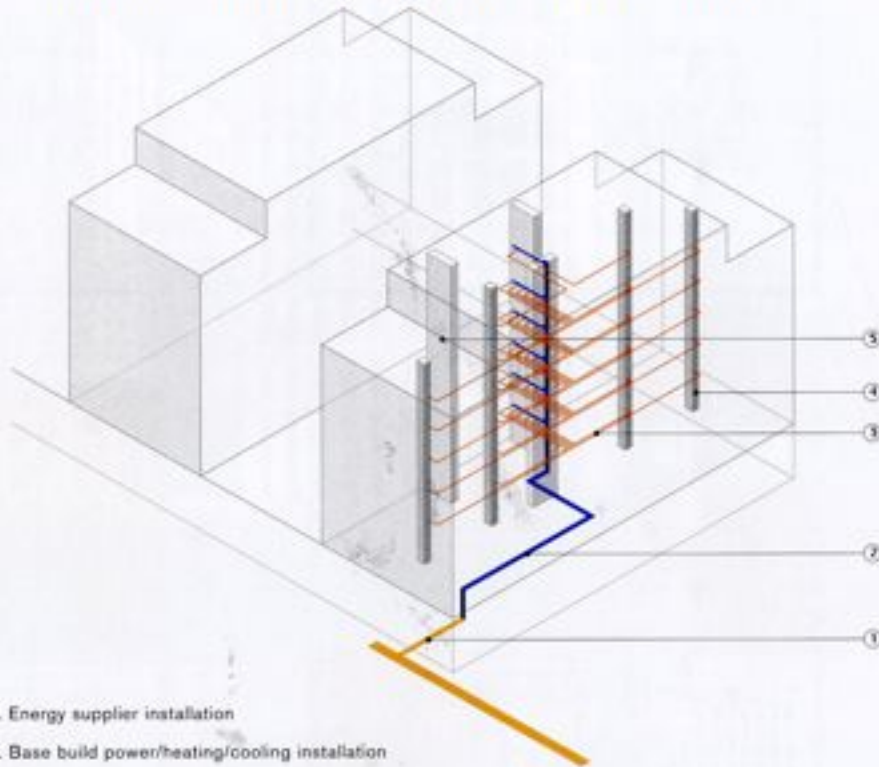


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THE SOLIDS

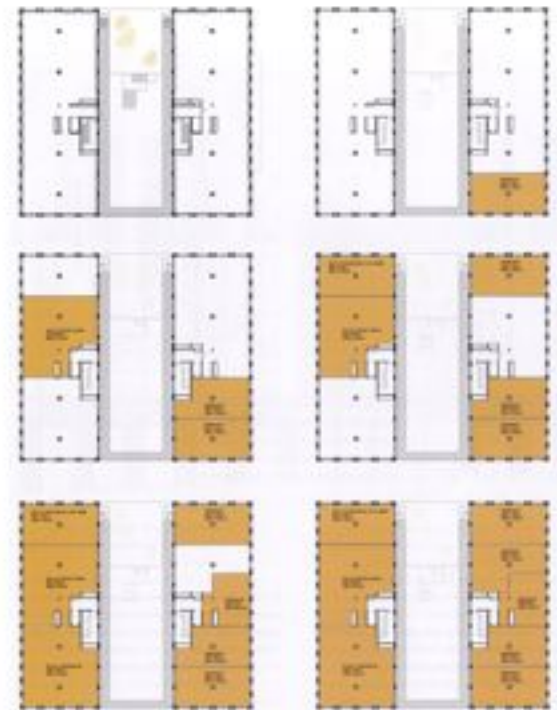
Diagram of base building installation services



1. Energy supplier installation
2. Base build power/heating/cooling installation
3. Power/heating/cooling distribution to individual units
4. Vertical shafts for sewage and cool water supply
5. Vertical shafts with excess space for future services

101

Several SOLIDS project are planned for construction in the coming year, in Amsterdam....users can lease as much space as they like for what use they choose...



Finland



Ulpu Tiuri, Architect

Arabianranta, Helsinki



This is an early example of a PLUS HOME project

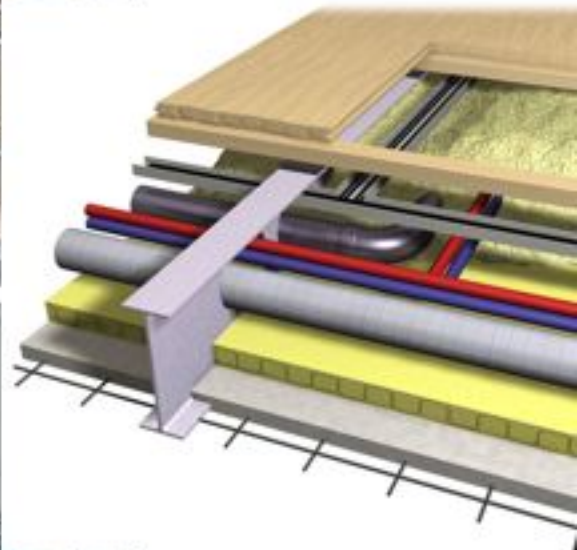
Arabianranta



Many unit size and layout variations are offered....

These “yellow” areas are where bathrooms can be located, near the public space and stairs.

Arabianranta



The floors are constructed to provide a large “wet zone”....



Occupant's Internet Services

PlusHome - Concept with wide occupants choices

Occupant's Internet front page with step-by-step guidance...

All Flat Types -
Basic-Prices -
Location info

Occupants
have a wide
range of
choices

All-inclusive prices at once with individual choices



PlusHome Total IT process

Arabianranta / Helsinki / 2004

Customer service

Customer tailoring view to the project



Customer

3D model view to project



Architect

Design management

Project management

Real time Quantity information



Project manager

3D Model & quantity and cost view to the project



Quantity surveyor

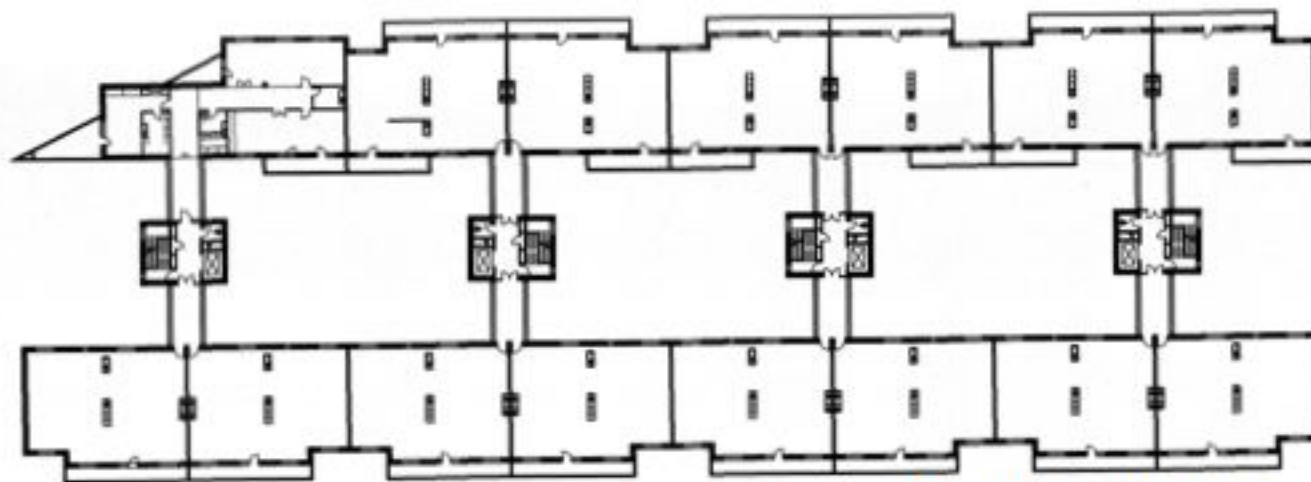
Quantity/ PDM & Cost Management



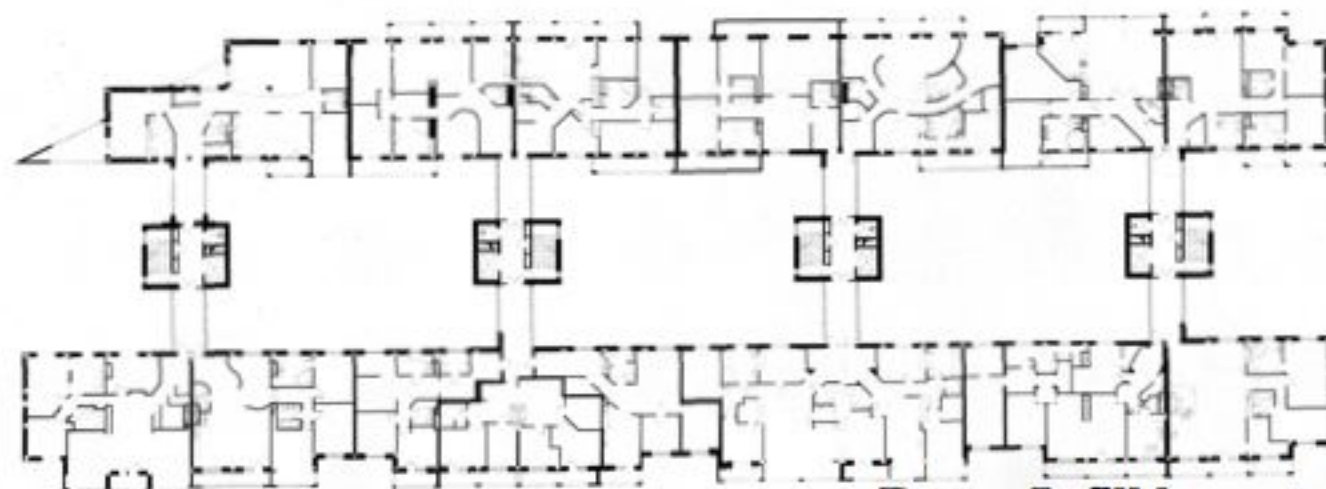
Russia



Catamaran House, Moscow



The Base Building



Buyer Infill layouts

T10 «Puzos»
Kendall plan a House, 2000
rise above
raster receipt

T10 Buyers
Apartment block in Moscow, 2000
plan of the building
plans of the apartments

Catamaran House, Moscow



Vladimir Plotkin, Reserve Architects

Catamaran House, Moscow



Hundreds of such “free plan” buildings are being constructed in Moscow...downtown and around the periphery...of high quality...

An aerial photograph of a dense residential neighborhood in Japan. The image shows a mix of architectural styles, including modern multi-story buildings with flat roofs and traditional houses with tiled roofs. A prominent grey building with a dark roof is in the center. The word "JAPAN" is overlaid in red, bold, serif font in the upper left quadrant.

JAPAN

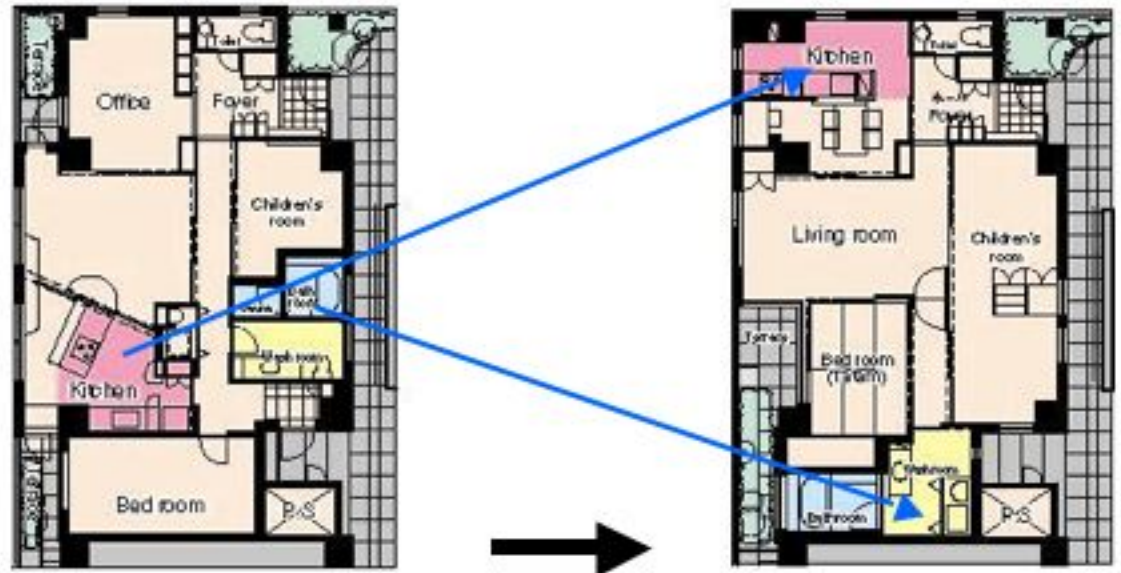
Japan is the other leading incubator of residential open building, with hundreds of realized projects...

NEXT 21

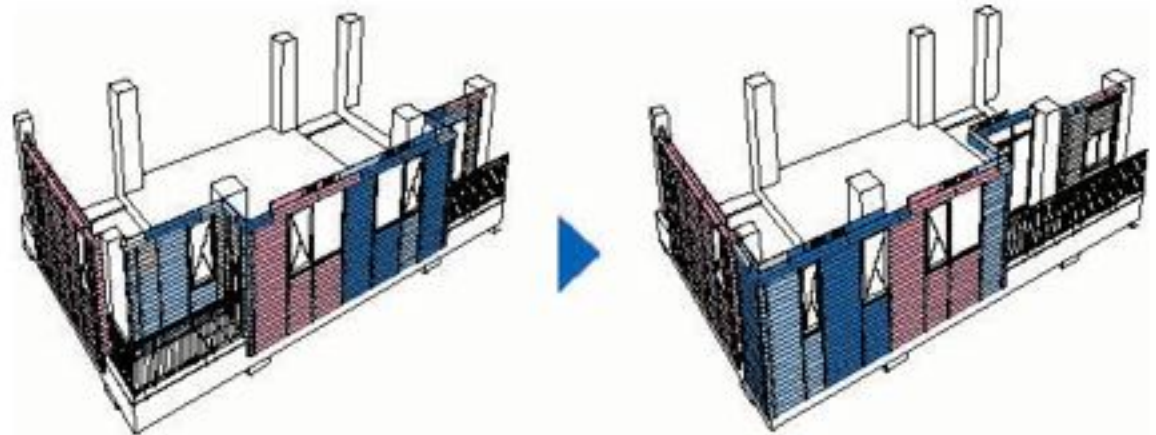
- skeleton designed by one team;
- façade system by another team
- a modular coordination planning method by another team.



Next 21



Several dwelling units have been modified...



NEXT INFILL / Sekisui Heim



A new product entering the market for renovating the old housing stock..with a few new products, and many from the open market...

NEXT INFILL / Sekisui Heim



China





Chang Faming Hua Yuan Cheng Estate

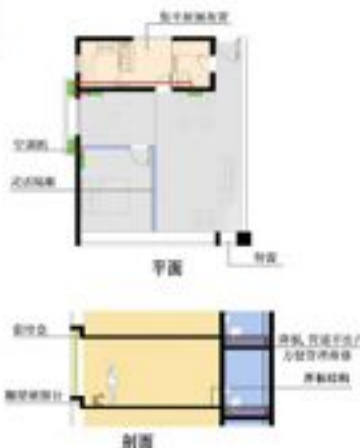
Shenzhen, China 2004
Yue Ziqing, Shan Hao, Ying Xiachuan

There is a growing demand on small apartments in housing market of Shenzhen. The two tower buildings were specifically targeted on small home buyers, providing small one-room apartments and two-room apartments. However the architects intended to make a more varieties within constraints imposed by the developer. In each of the four wings on the floor plan there were a one-room apartment and a two-room apartment. The two apartments can be combined to make a larger apartment. They can be sold as separate two apartments or as one bigger apartment to accommodate a variety of residents or changing of needs, from home office, family with two couples, to leasing on apartment and occupying the other under single ownership, etc. Thanks to the shear-wall structure and thick floors to make a large, open and beam-free space, a variety of interior layout were achieved.

近幾年來，房地產市場由高收入階層大戶型住宅向中低收入階層中小戶型住宅轉變。為了適應市場需要，我們將一房和二房戶型集中在二層及三層塔樓內。空房單房佈置，每個單元由二個小戶型組成。業主可以買一套或多套，獨立或者拼好使用，可自住、辦公、出租。由於採用了剪力牆厚板結構，室內隔牆可任意佈置，同時可增大室內空間感。二種戶型本身平面力點並可以靈活變化，拼好後又有更大的適

適性。

CHOICE	YES	NO
Dwelling size		
Complete floor plan		
Floor plan except bathroom		
Equipment (kitchen, bath, etc)		
Facade (major elements)		
Facade (minor elements)		



Chang Faming Hua Yuan

Cheng Estate, Shenzhen, China, 2004

Architect: Yue Ziqing, Shan Hao, Ying Xiachuan



**House-Golden Age,
private housing complex**

Chongqing, China 2006
Li Halle, Tang Ning

This massive housing complex built with 6 m x 2 m concrete framework structure consists of duplex apartments, multiple sky streets and sky gardens, which serves as neighborhood gathering spaces. Each sky street connecting the apartments on every three levels is 3.5m wide, with inner half of the width used as garden and buffer zone of kitchens on the street level. The apartments are varied not only in size, but also in type, because of flexibility implied in the building structure. The

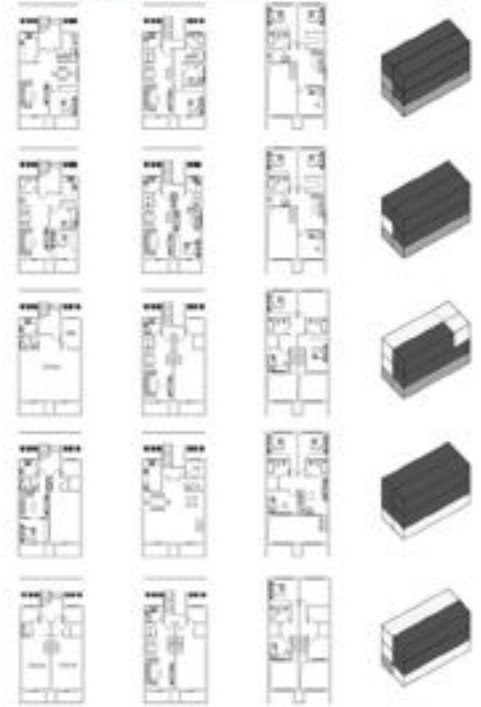
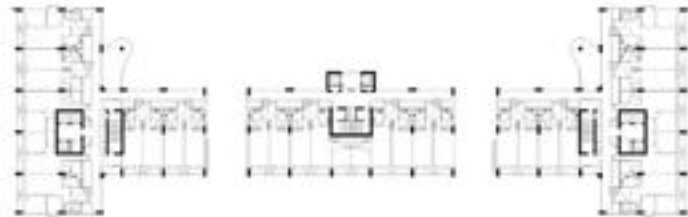
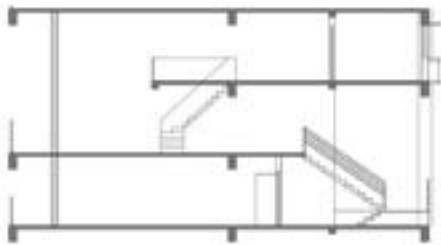
住宅採用了“標準單元”的設計原則，每一個“標準單元”都有若干種靈活方案供住戶選擇。交通組織採用了片盒結構式，每一層由兩部第三層樓梯，第一層為不帶住宅，第二三層為標準式住宅（在標準“標準單元”中，也可將這三層作為一室住宅銷售，成為第三層的併房）。由於結構體系採用6米x2米的網架體系，所有房間的開間都為4米。這樣的尺寸既可創製室也可做客廳，同時每一層的房間與走廊都有相同的聯繫，因此可以變換出多種多樣的房型組合，為了使居住品質更優越中缺乏文化

potential uses can have a choice from single story apartments, duplex apartments, and if needed, three story working apartments. In each type, a certain variety in layout and partition are also provided to accommodate diversity of accommodation. The partition walls were constructed with light-weight and hollow concrete blocks (700kg/cubic meter) in 200mm thickness.

空間的狀況，我們將片盒設計為1.6米寬兩層樓高的空中街道，其中外側的1.8米作為小區綠化空間，內側的1.8米作為小區綠化空間。在改善“街道”綠化條件的同時，還成為第一層住宅對角線的一條隔離帶，保證其私密性。在每層街道的轉角處還設置了放大的窗洞“空間花園”。這樣的“空中街道”不但具有交通功能，由於其良好的採光通風條件以及寬敞舒適的尺度，還給住戶提供一個宜人的居住空間。全地地庫這套建築用的鋼筋材料為含量700kg/m³的集約空心磚，厚度200mm，8個孔。



CHOICE	YES	NO
Dwelling size		
Complete four pan		
Four pan-wash bathroom		
Equipment kitchen, bath, etc		
Facade (major elements)		
Facade (minor elements)		



House Golden Age (private housing complex)
Chongqing, China, 2006
Architects: Li Halle, Tang Ning

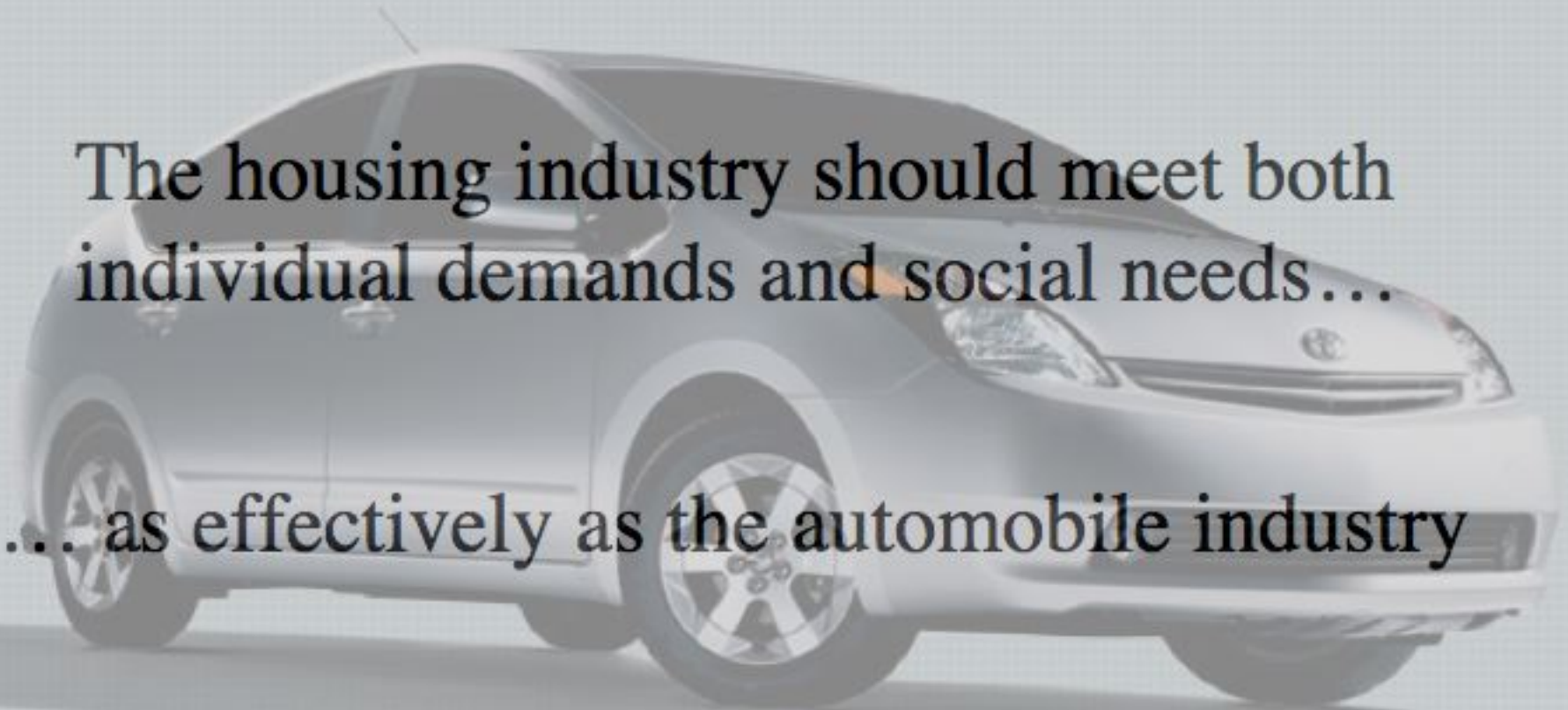
In Summary

How I see the potential of industrial processes to support the kind of projects I've shown.

The main point I want to make is:

The housing industry should meet both individual demands and social needs...

... as effectively as the automobile industry





We've learned over the years that:

- *Housing is more than hardware.*

- *Housing is not only about engineering*

- *Housing is both local and international*



We've also learned that:

- *Consumers are key.*
- *We must build for both permanence and change.*
- *Housing must fit into its local context*

New directions for research....

We should re-focus on industrialization studies in

The layer of public oversight

The layer of consumer preferences

Housing needs these two areas of action....

Action must be taken in both...

Housing needs both coherence and variety....

For optimum effectiveness these two arenas need to be clearly distinguished.

Then, they need to be supported by two distinct but closely related production processes.

On-site work related to the local environment



Off-site “kitting” in support of individual initiative



These two processes represent two kinds of markets.

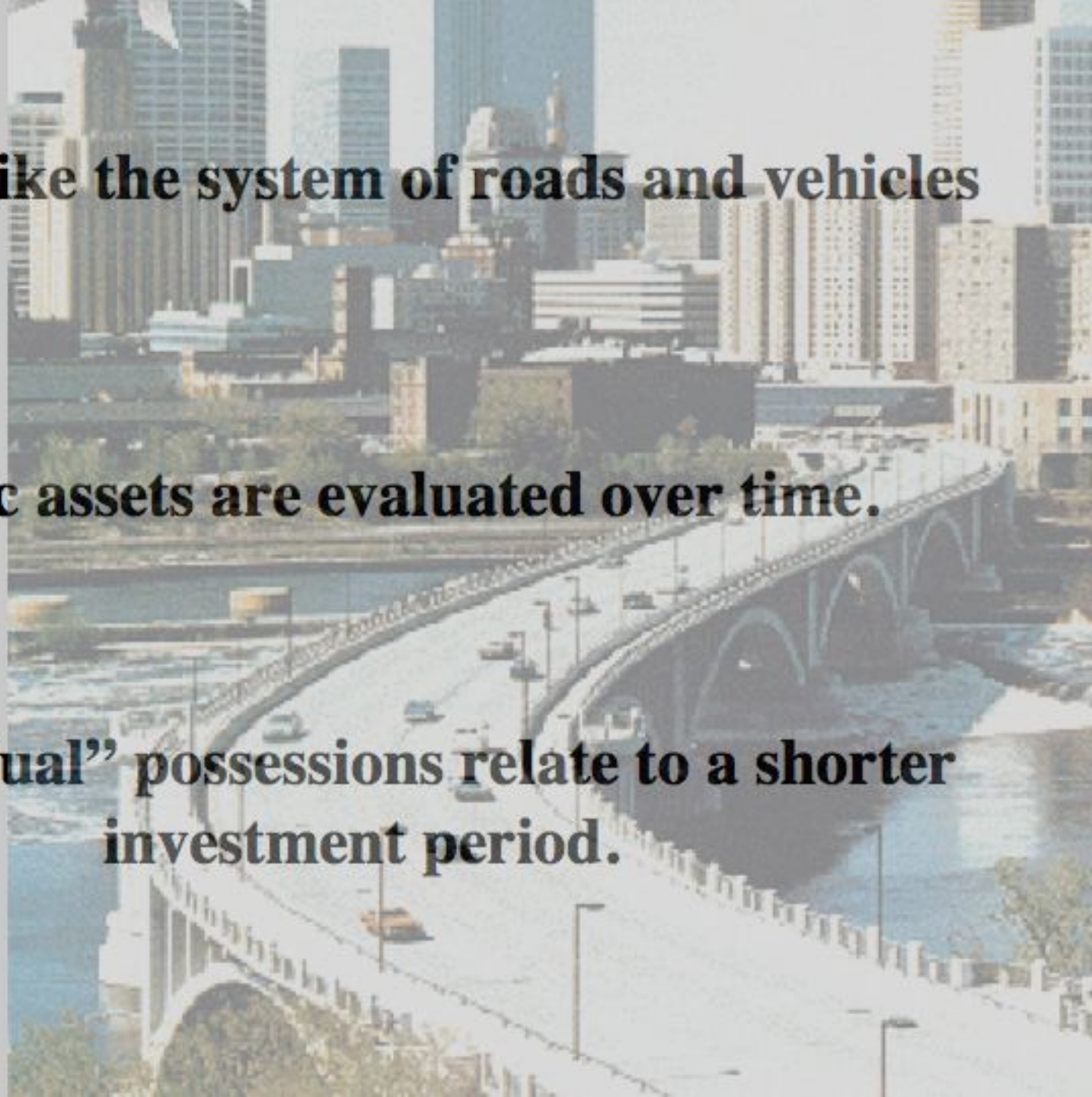
Studies of how these two markets work in housing is essential....

...to harness industrialization for housing, the two arenas must be “disentangled”.

This is like the system of roads and vehicles

Public assets are evaluated over time.

“Individual” possessions relate to a shorter investment period.



**We need research in new construction and industrial
production methods in both:**

the decision layer controlled by local political forces



Building Officials Association of Florida

Established in 1953



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and the decision layer supporting
individual choices...



**Working for
a safer world**

Political forces push us to long term interests and to meet “social” conditions.

This process cannot listen to individual preferences.

But it sets the constraints and the “capacity” for individual preferences to be expressed.

This can be called the **BASE BUILDING or **SERVICED SHELL** of a house.**

**Consumer choice is interested in variety
at a range of prices**

Households want maximum freedom.

**We can call this part of the house the
FIT-OUT or **INFILL**.**



**When the two markets are not clearly
“disentangled” both are inhibited.**

Entanglement hinders industrialization.

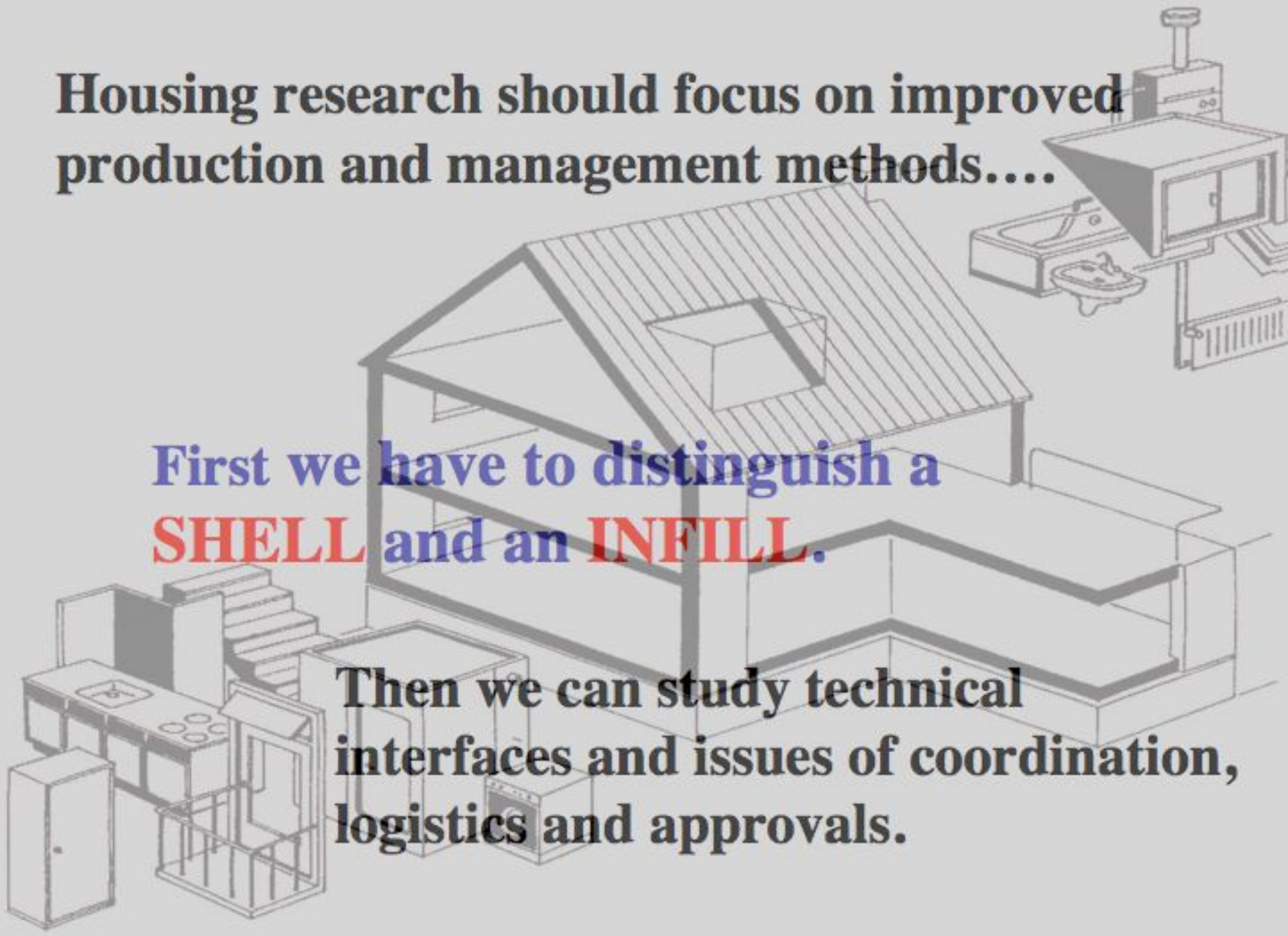
When housing production does not distinguish these two decision processes and their respective production and management operations, we cannot achieve optimum production effectiveness or drive industrialization forward.

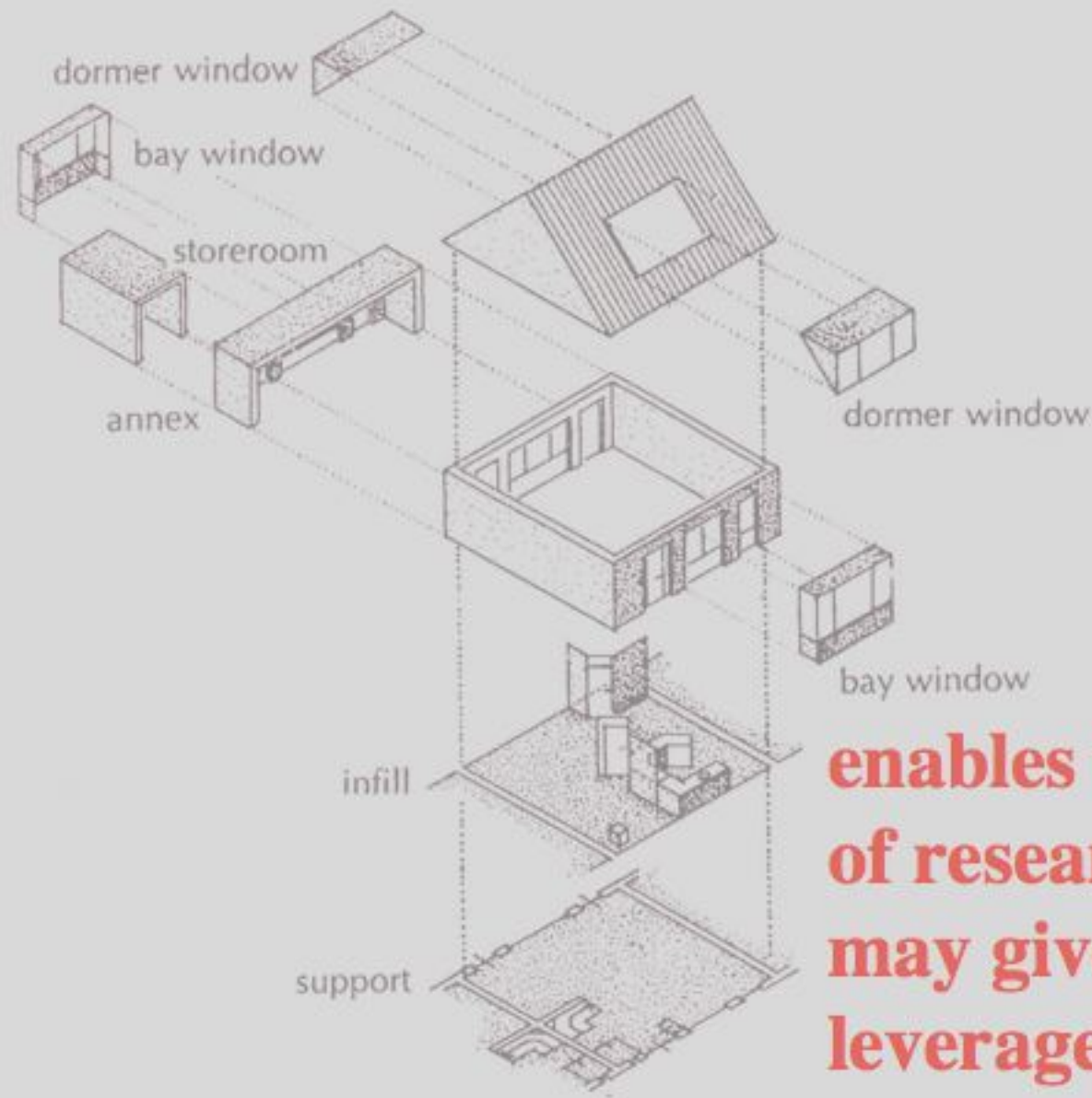
This is my understanding of
the literature in housing
production, industrialization
and innovation to date.

Housing research should focus on improved production and management methods....

First we have to distinguish a SHELL and an INFILL.

Then we can study technical interfaces and issues of coordination, logistics and approvals.





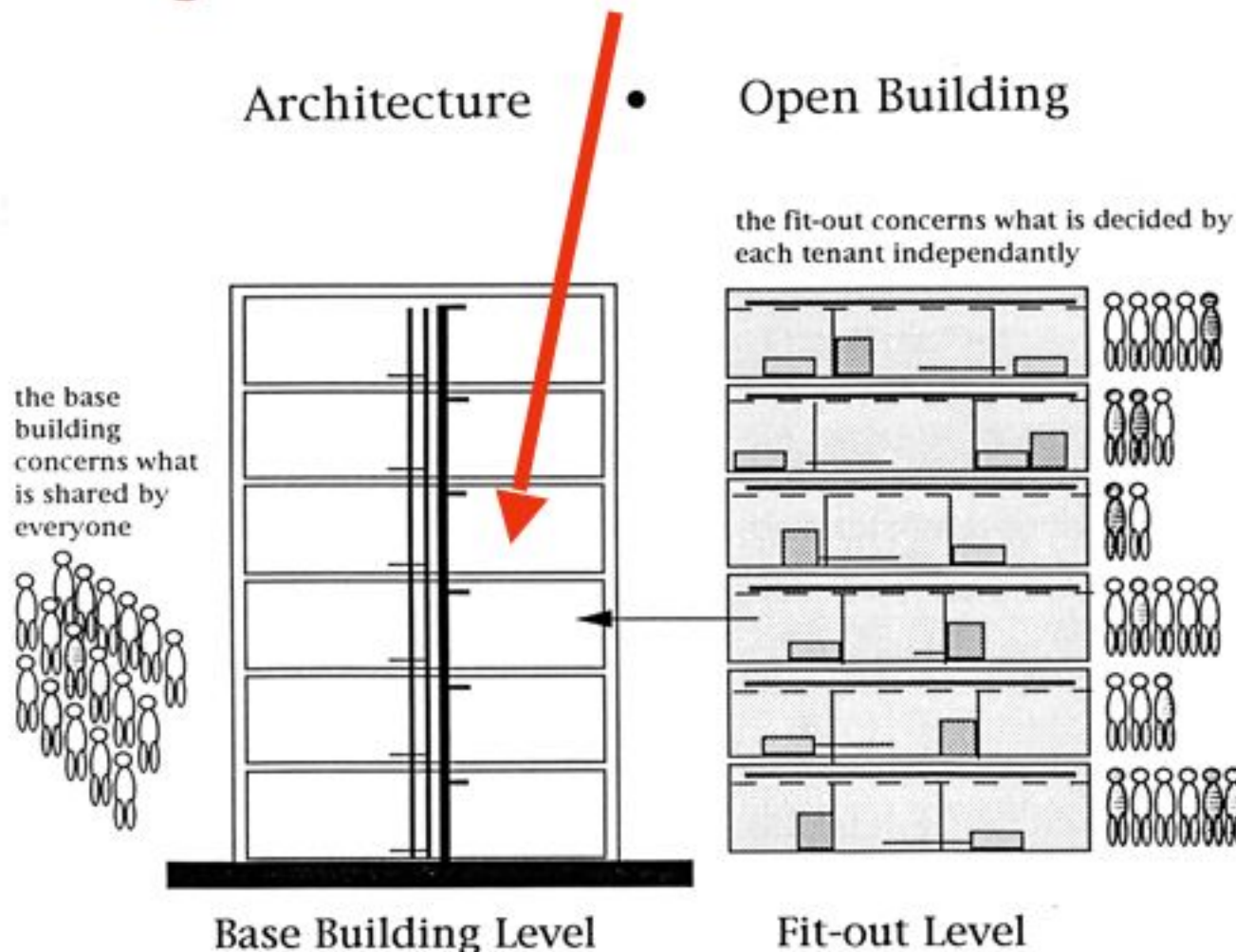
**Seeing housing
production in
this new way –
*operating in
two arenas of
action***

**enables us to define a set
of research questions that
may give us new ways to
leverage innovation.**

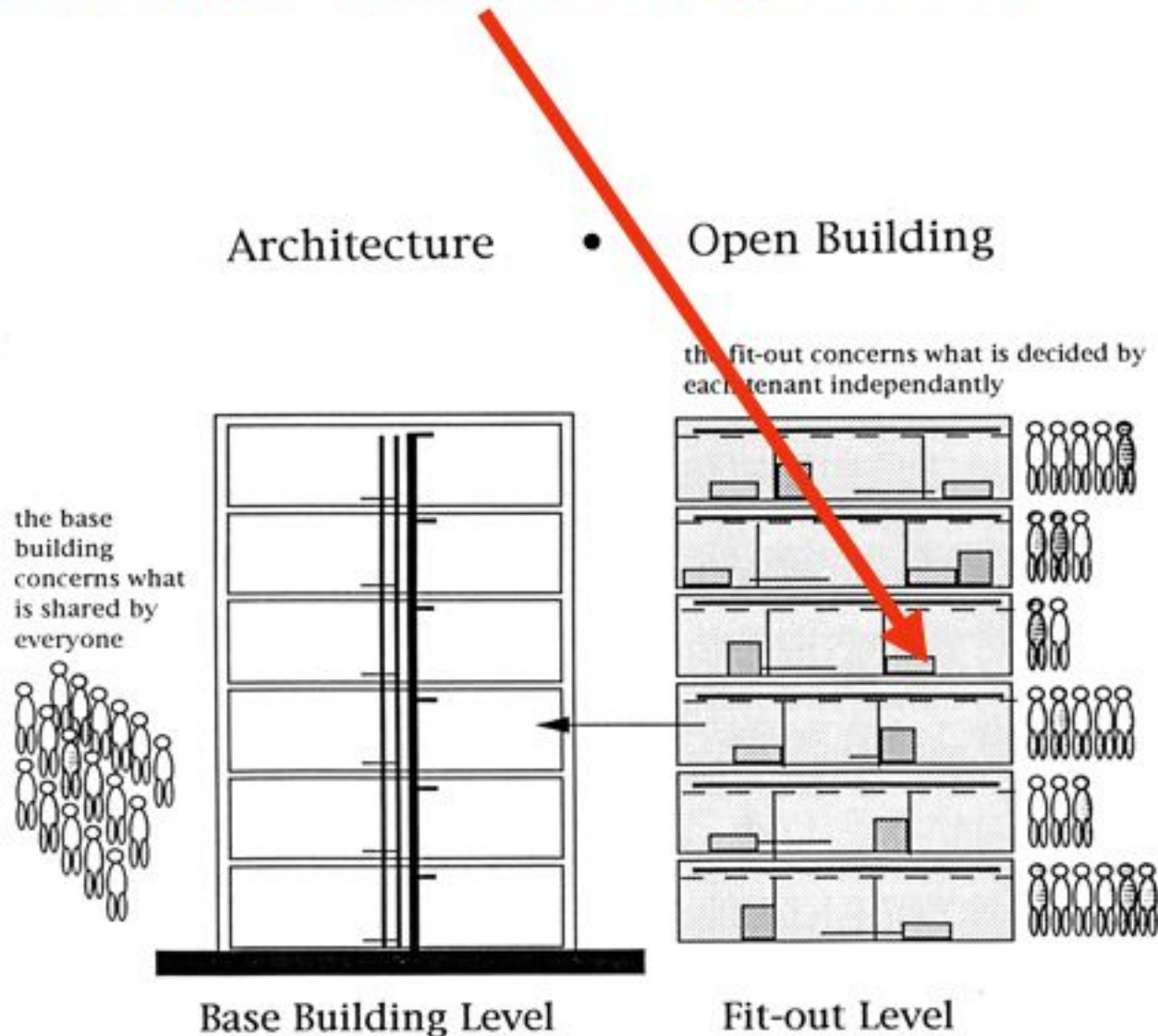
Let me summarize...

Improved ways of making **BASE BUILDINGS** are needed...

Is more research needed, better teaching in the university, improved development practices...?



How can the “infill level” be best served?



**Is more research needed?
If so, what has to be done, by whom?**

I am convinced that a new **INFILL INDUSTRY** is needed



...harnessing building information modeling, advanced logistics and multi-skilled work teams...

The BUILDING FUTURES INSTITUTE:

www.bsu.edu/bfi

**For up-to-date reports on residential open building
and for reports on open building in hospital design.**

**And also see the website of the CIB W104 Open
Building Implementation:**

www.open-building.org



Thank you!